

# Emitters – LASERs and LEDs

Curs 6

Light Sources and Transmitters

Bibliografie: Gerd Keiser, Optical Communications Essentials, 2004, McGraw-Hill

# CONTENTS

- **WHAT IS Emitters (LED, LASER)?**
  - LED – light-emitting diode (pag77–Kasap)
  - LASER –light amplification by stimulated emission of radiation
- **LED/Laser operating**
- **LED/Laser types**
- **LASER OSCILLATION CONDITION**
  - Unity loop–gain condition (threshold condition)
  - Population inversion
- **EXAMPLES OF LASERS**
- **Reference**

# Diferente emisia spontana (LED) si emisia stimulata (Laseri)

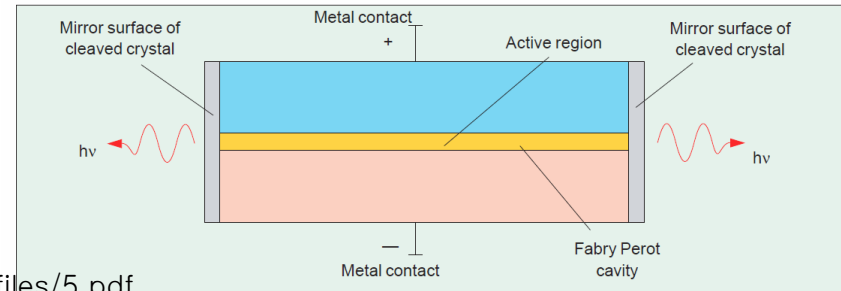
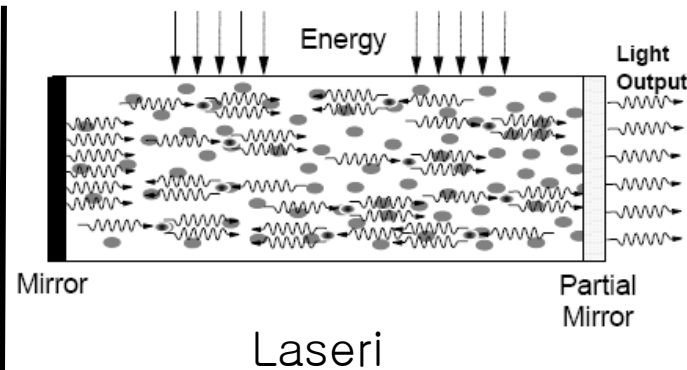
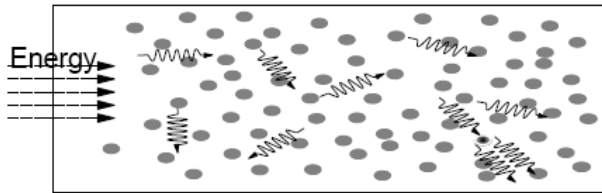


Fig. 6-22 A laser of the simplest design. This type of laser - generally known as Fabry Perot laser - has only one p-n junction. For this reason it is called a homojunction laser.

SLED • Burrus type surface emitting LED

ELED • Edge emitting LED

- Planar LED

- Dome LED. <https://www.gnc-systems.com/userfiles/5.pdf>

LED – emisia spontana (fluorescenta)

Referinte bibliografice: Gistwik – Optical Communications – cap 6 si  
 Optoelectronics – Borge Vinter–Cambridge press  
 IBM– Introduction to optical communications  
 Kasap – Optoelectronics and Photonics– cap 4

# Nivele Fermi

LED

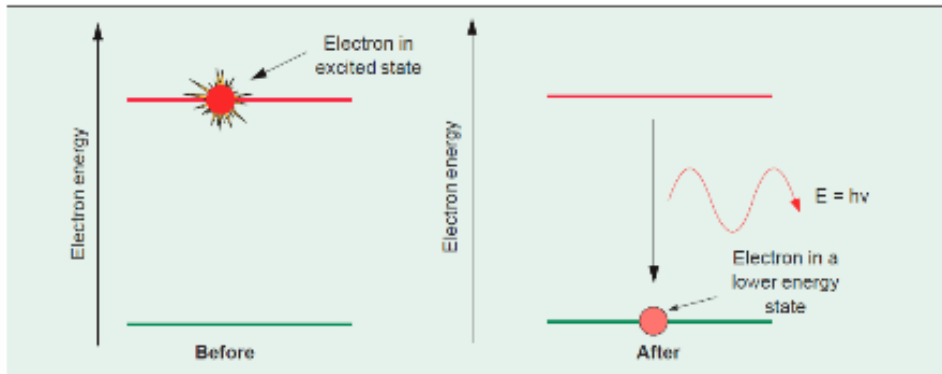


Fig. 6-17 Spontaneous emission.

Laser

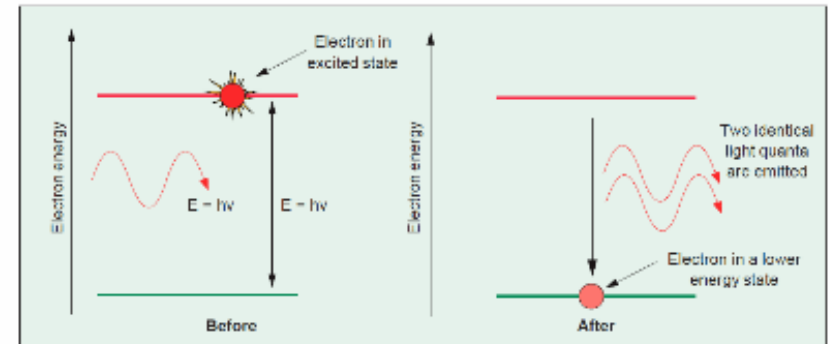


Fig. 6-18 The incident photon stimulates an electron transition that emits a photon with characteristics identical to those of the incident photon.

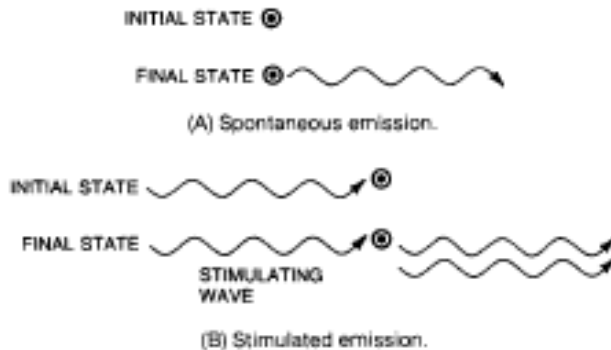


Figure 2-7. Spontaneous and stimulated emission.

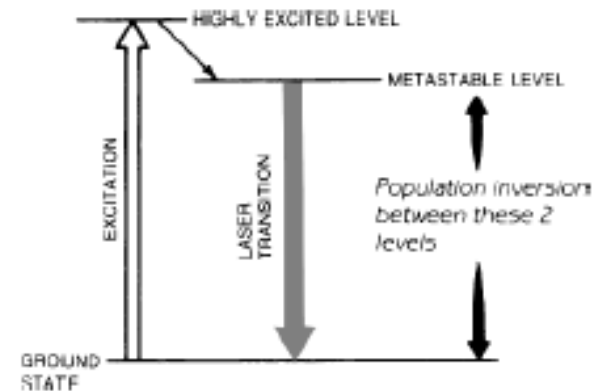
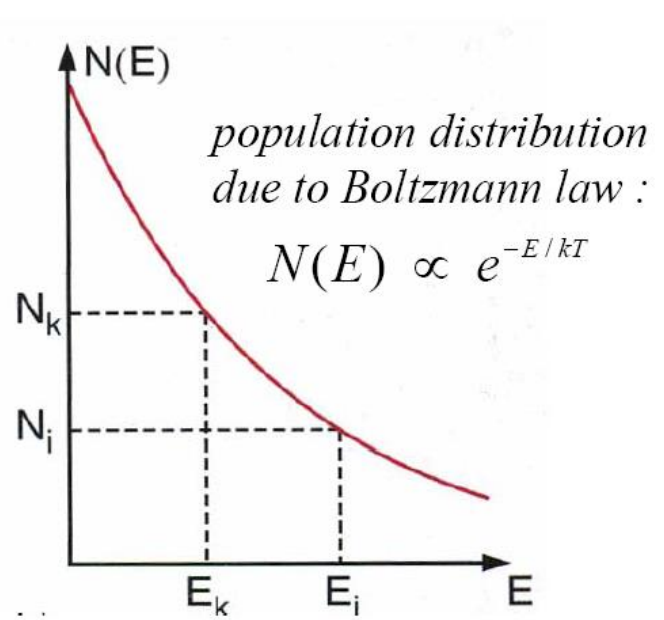


Figure 3-1. Energy levels in a three-level laser.

# Inversiunea de populatie



Echilibru

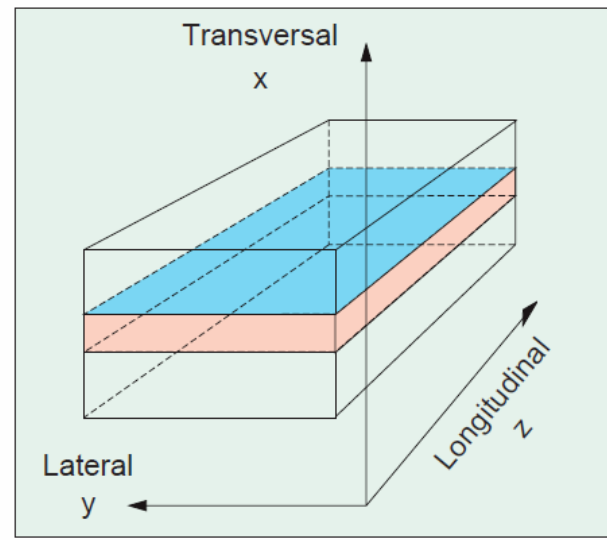
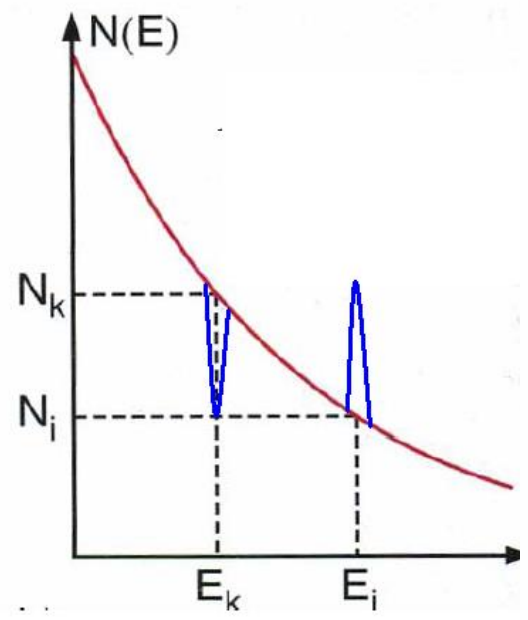


Fig. 6-23 Definition of lateral, longitudinal and transversal directions in a laser structure.

# Tipuri de LED-uri

## Burrus

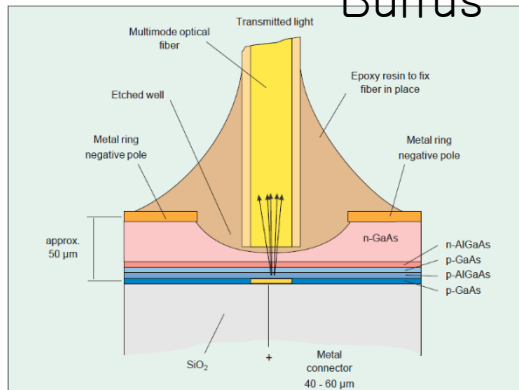


Fig. 6-29 Burrus type LED with an etched groove to minimize absorption in the n-layer of GaAs.

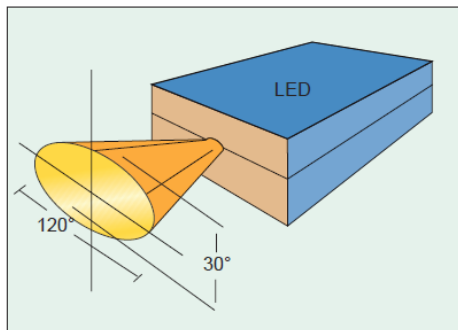
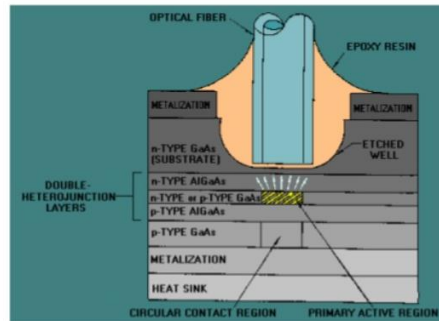
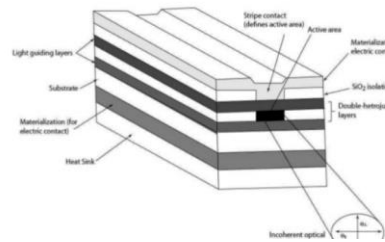


Fig. 6-30 The radiation lobe is an ellipse with an opening of around 115 - 125° in horizontal direction and 25 - 35° in vertical direction.

## Surface Emitter LED (SLED)



## Edge Emitting LED (ELED)



## Super luminescent LED (SLD)

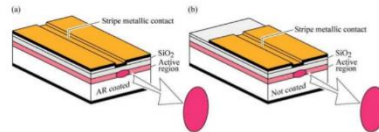
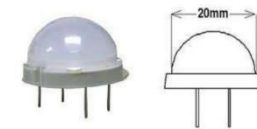
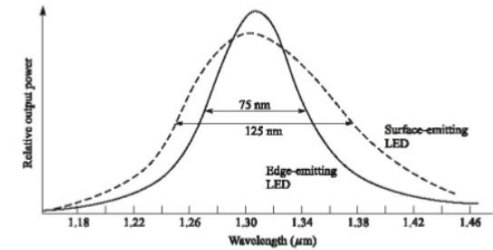
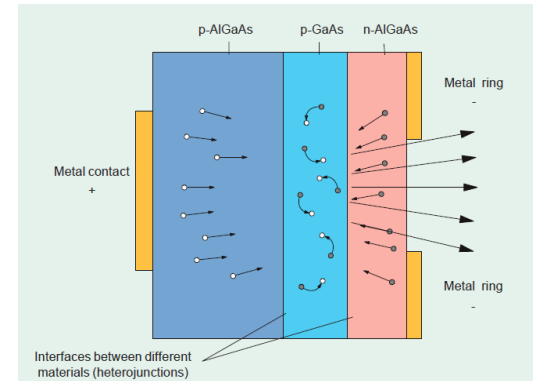


Fig. 23.9 Common structures of superluminescent diodes (SLDs) (a) SLD with cleaved facets coated with anti-reflection (AR) coatings. (b) SLD with cleaved, reflecting facets and stripe contact injecting current over the partial length of the device.

## Output Spectrum



## Dome LED



## COB



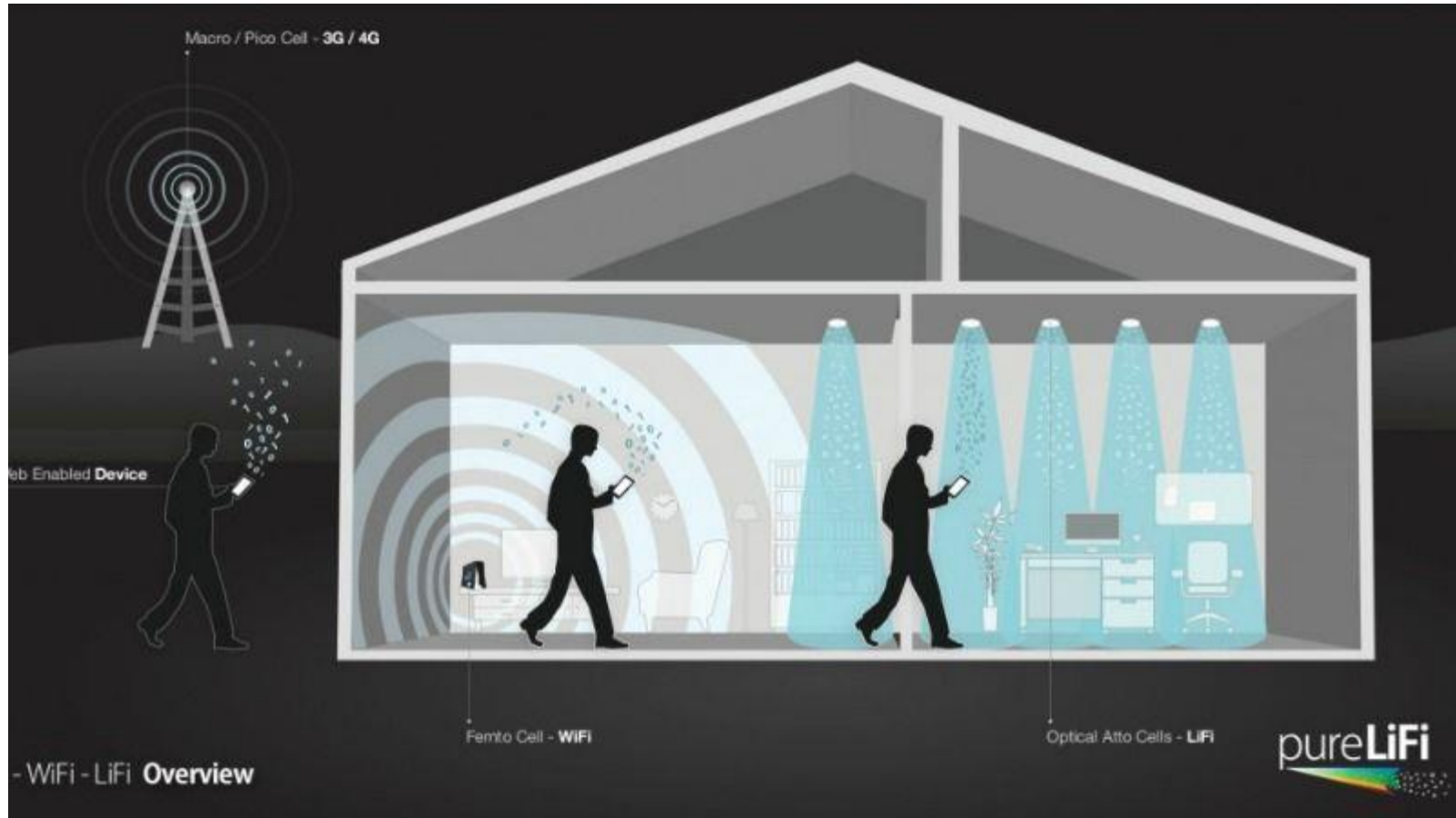
## MICRO



## SMD



# LIFI



# LASER COMPONENTS

- active medium
- resonant cavity
- pumping

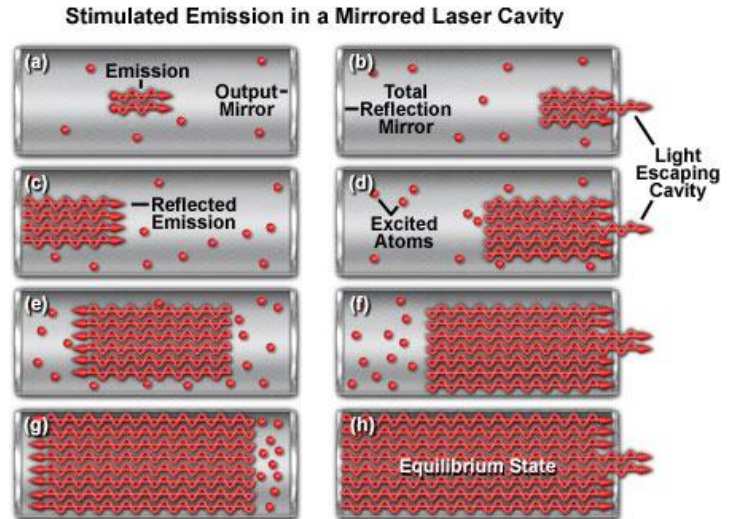
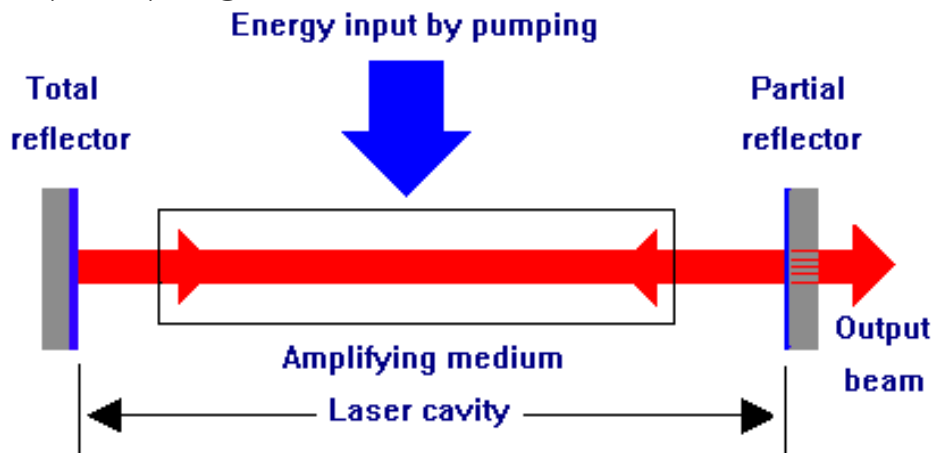
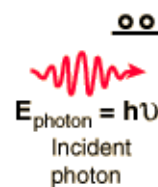
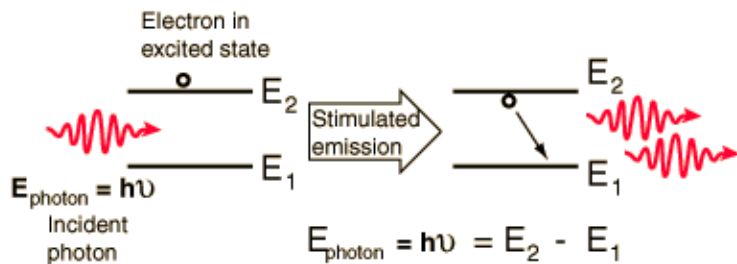
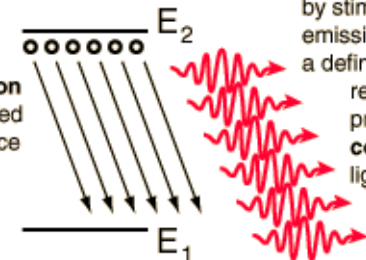


Figure 1



If a significant **population inversion** exists, then stimulated emission can produce significant light amplification

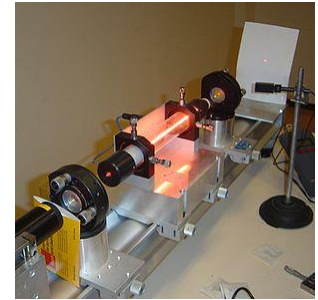


Photons produced by stimulated emission have a definite phase relationship, producing **coherent** light.

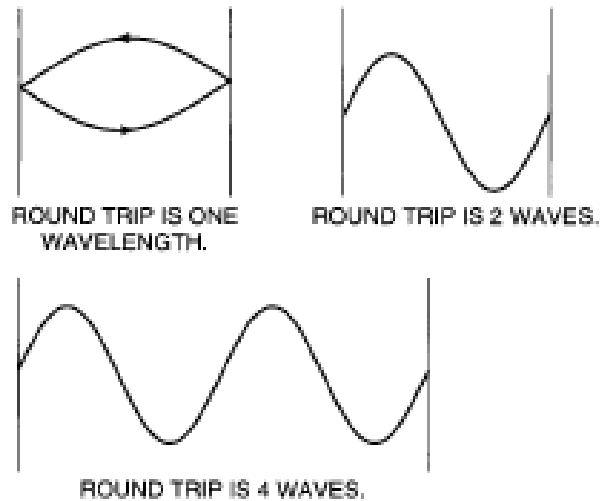
LASER- Light Amplification by Stimulated Emission of Radiation



# Fabry-Perrot condition



He-Ne Laser



$$\text{Power Increase} = \text{Lost Power} + \text{Output Power}$$

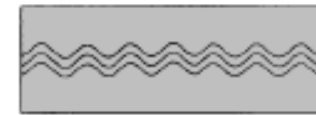
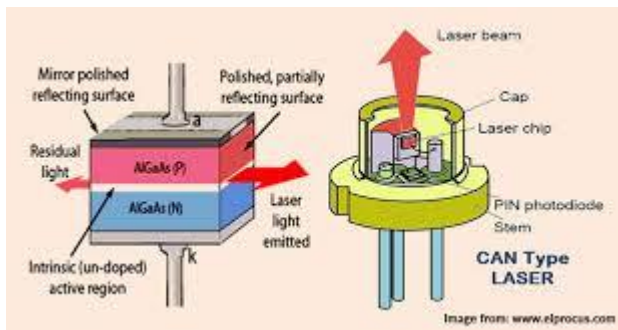


Figure 3-6. Light waves are resonant if twice the length the laser cavity equals an integral number of wavelengths.

$$n\lambda = 2L$$



**ODIGFORCE LASERS** 300mW 808nm Infrared (IR) Laser Diode - TO18 (5.6mm) Package

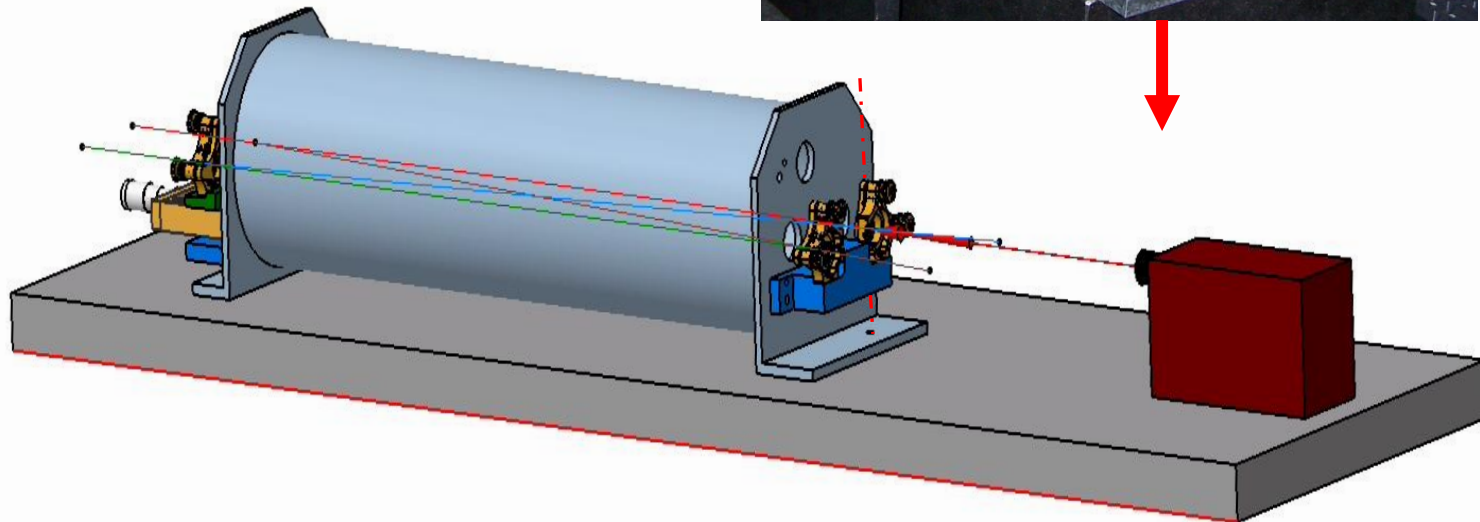
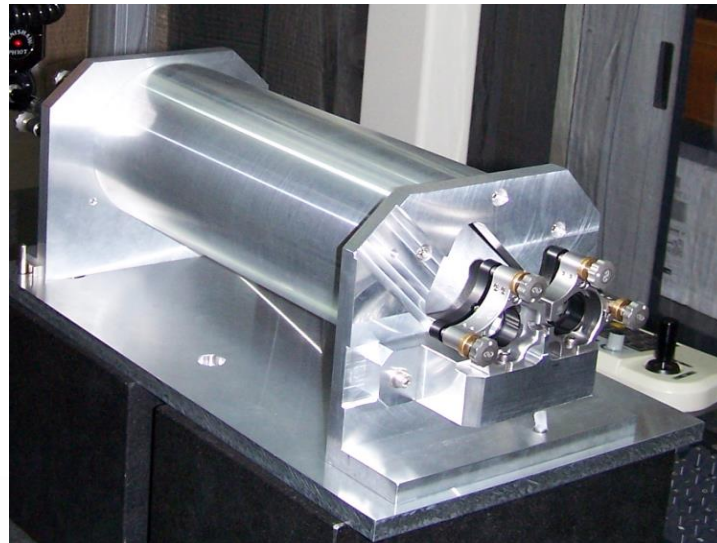
Connections - View From Base

- No connection
- LD +ve (case pin)
- LD -ve

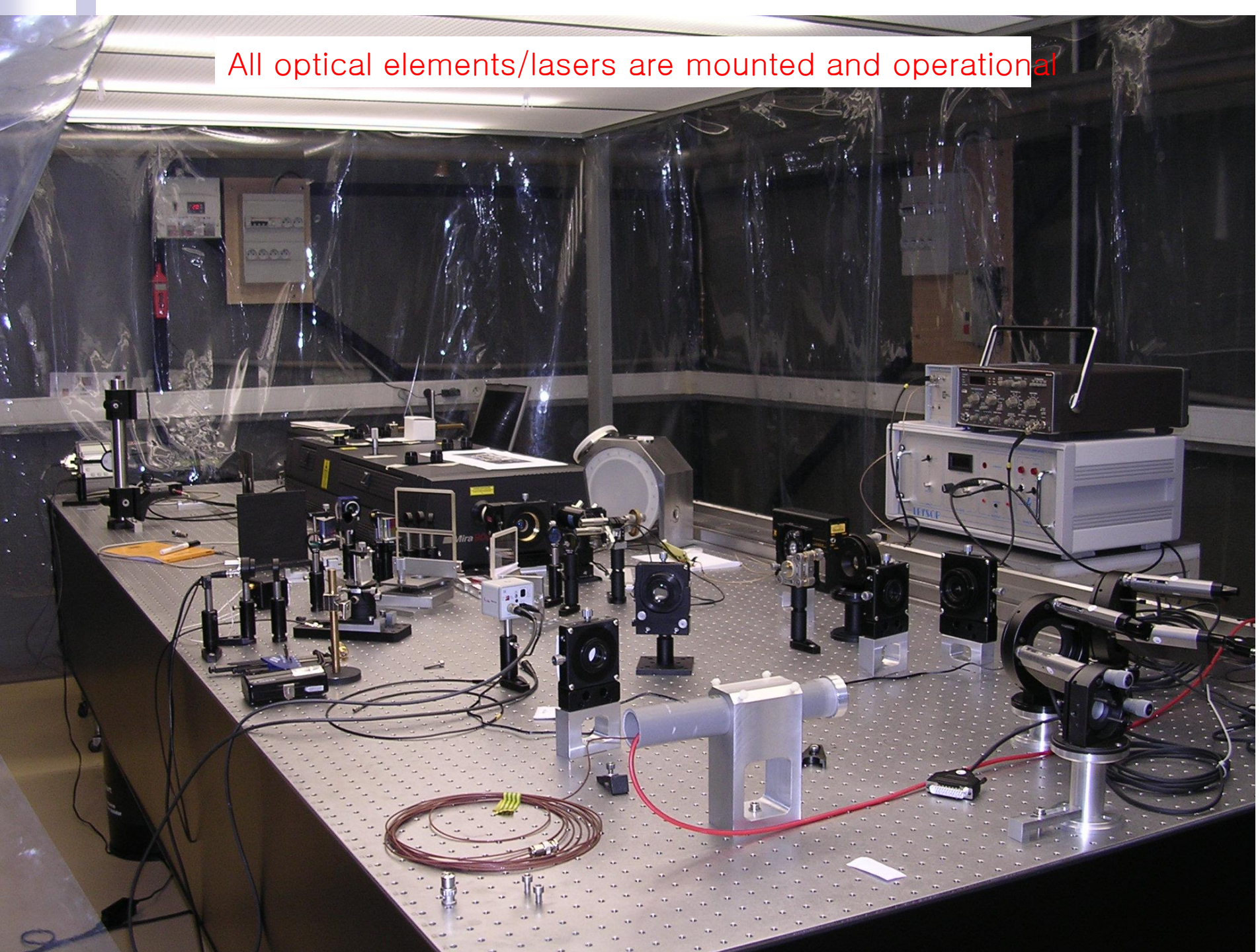
Operating Voltage  $V_{op} = 2.2V$   
 Operating Current  $I_{op} = 350mA$   
 Light Output Power  $P_o = 300mW$

**Danger! Invisible Laser Radiation**

# LASER examples



All optical elements/lasers are mounted and operational



# Buried heterojunction (BH), Ridge (RH)

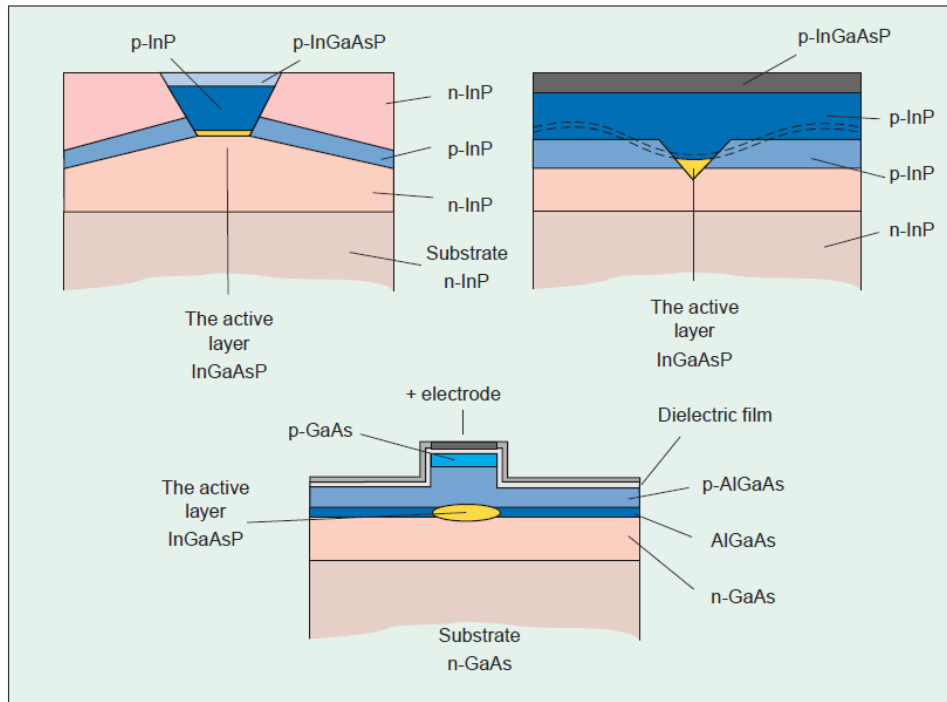


Fig. 6-24 Heterojunction laser diodes. Top left and right: two different types of BH laser diode - one planar and the other non-planar. Bottom: a ridge laser diode.

V-groove

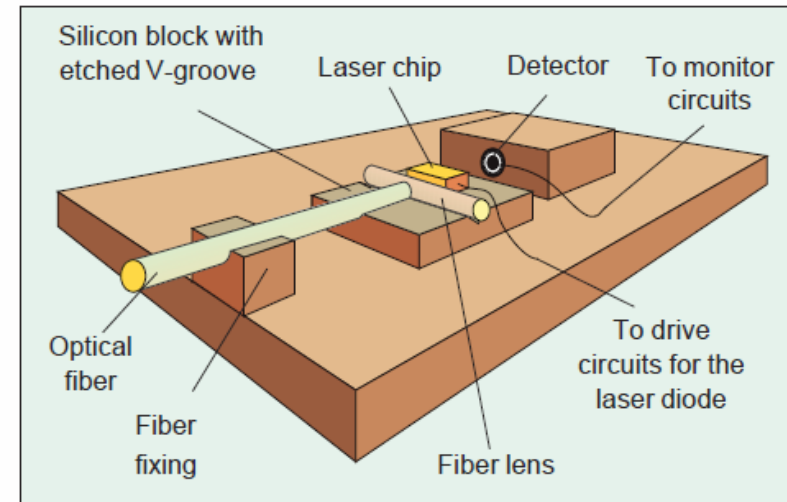
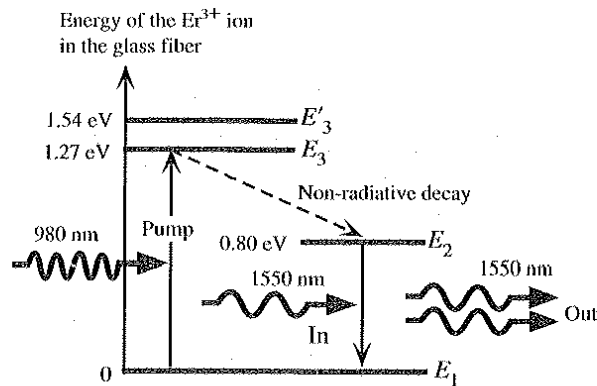


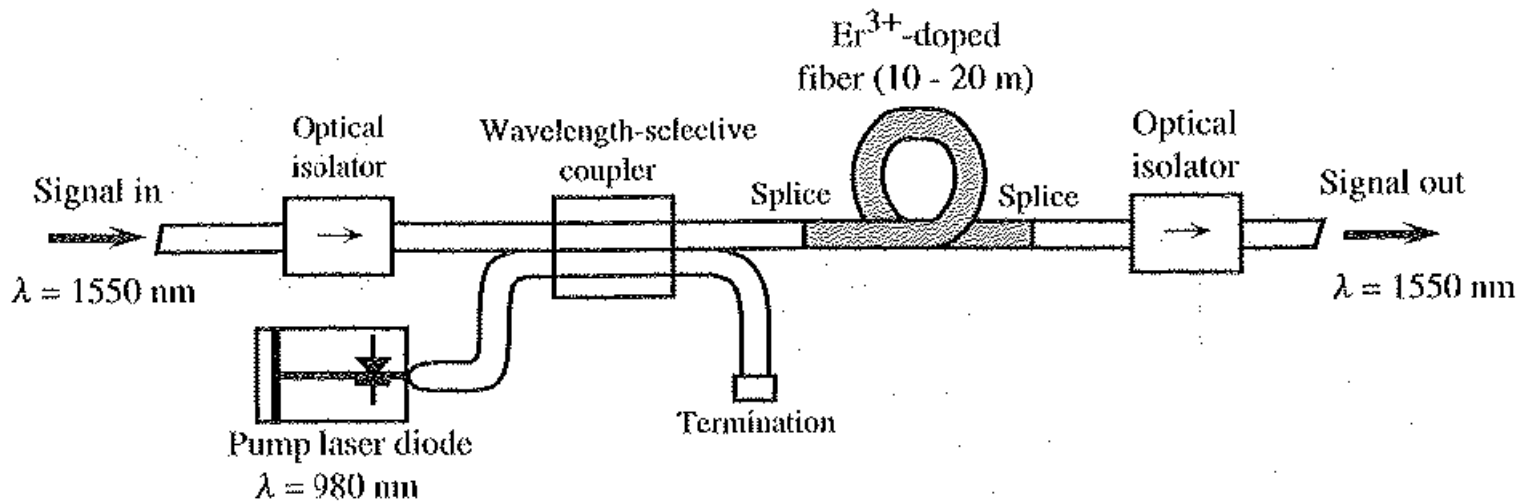
Fig. 6-25 Integrated laser chip with fixed fiber, lens system and monitoring detector.

# Fibre active



**FIGURE 4.3** Energy diagram for the  $\text{Er}^{3+}$  ion in the glass fiber medium and light amplification by stimulated emission from  $E_2$  to  $E_1$ . Dashed arrows indicate radiationless transitions (energy emission by lattice vibrations).

Laser pe 3 niveluri

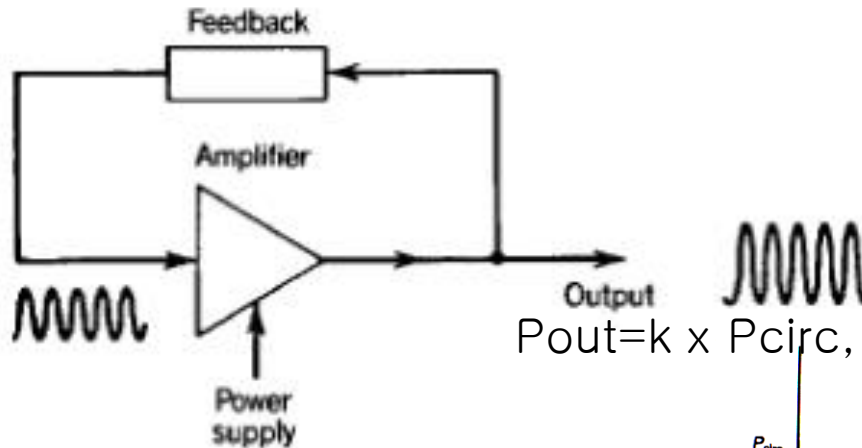


# Schema echivalenta

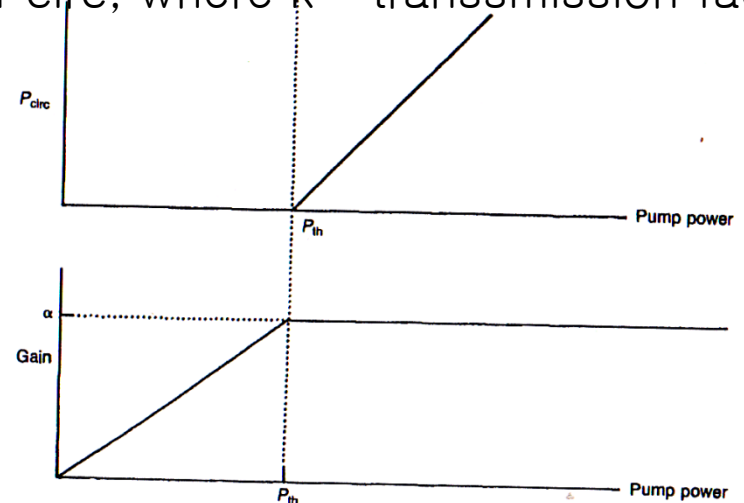
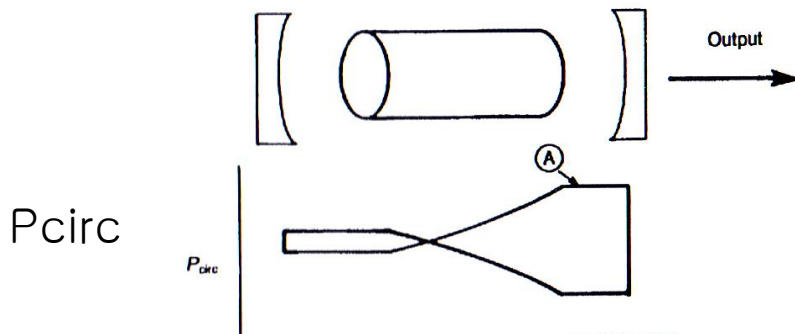
Referinta – Fundamentals of Photonics – Bahaa Saleh

- An amplifier with a gain-saturation mechanism
- A feedback system
- A frequency-selection mechanism
- An output coupling scheme

Oscillation condition:  
 $f/(1+af)=\infty$   
 if  $1+af=0 \Rightarrow a=-1/f$   
 Resonant condition  
 $N \times \lambda = 2 \times L$



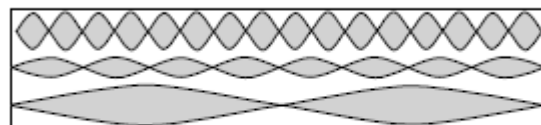
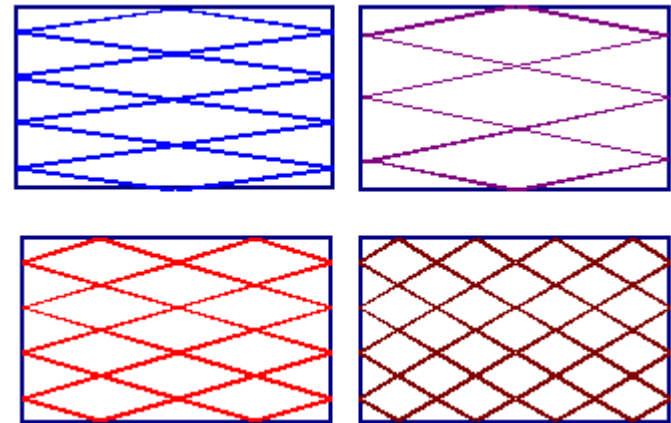
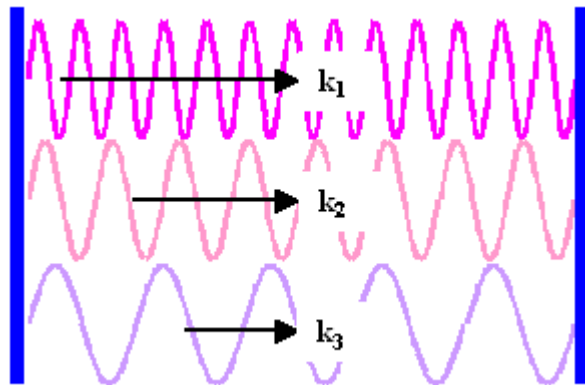
$P_{out} = k \times P_{circ}$ , where  $k$  – transmission factor



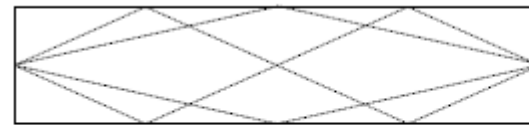
# Modurile de oscilatie a unui laser

Modes– each frequency resonates on a different path within the cavity.

- axial or longitudinal modes (fig a.)
- transverse modes (fig b.)



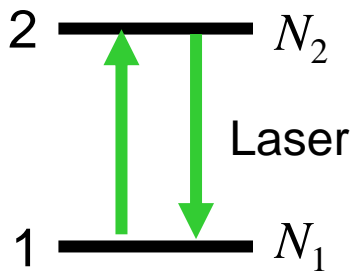
Longitudinal Modes



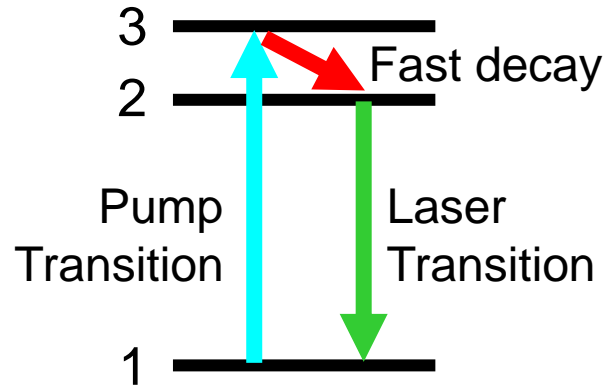
Lateral Modes

# Inversiunea de populatie

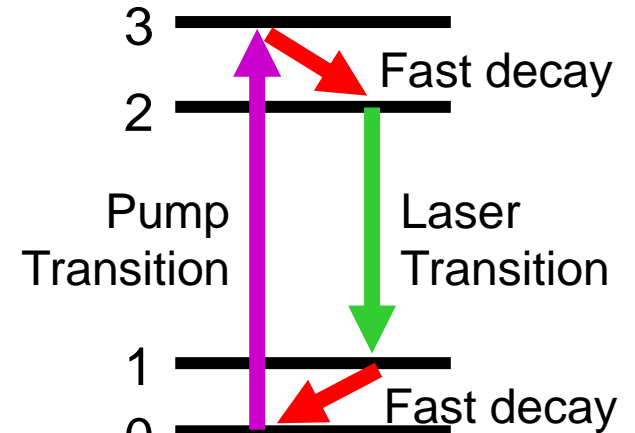
2-level system



3-level system



4-level system



A common definition of **spectral width** is the full **width** at half maximum (FWHM)

[https://en.wikipedia.org/wiki/Full\\_width\\_at\\_half\\_maximum](https://en.wikipedia.org/wiki/Full_width_at_half_maximum)

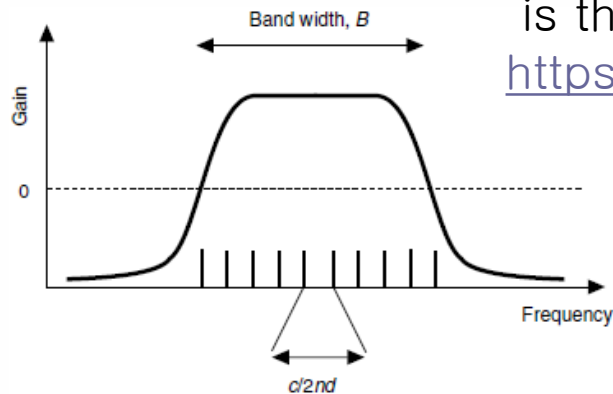


Fig. 4.9. The maximum number of modes which may be supported in a cavity is given by the ratio of the spectral bandwidth to the modal frequency spacing.

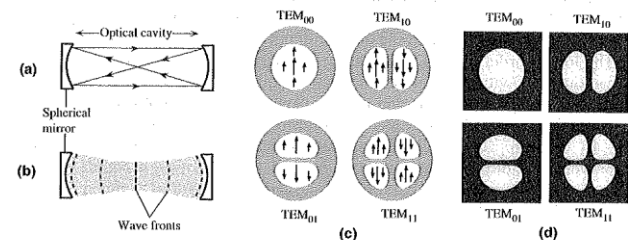
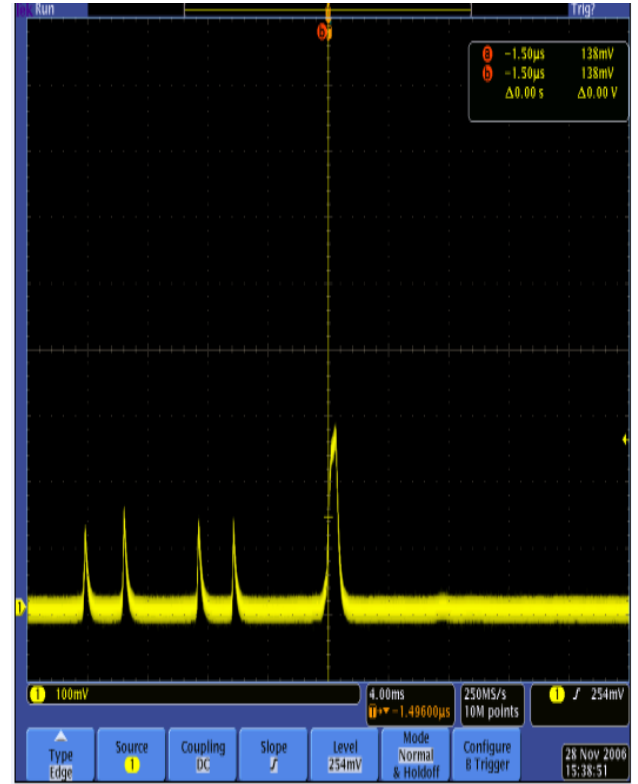
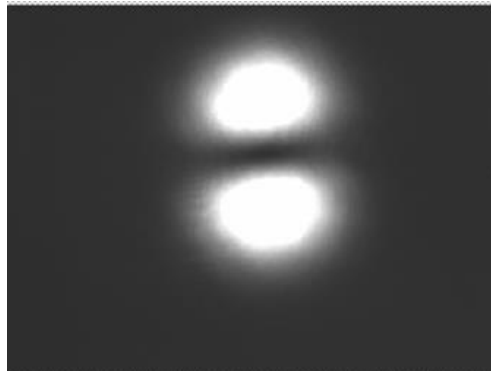
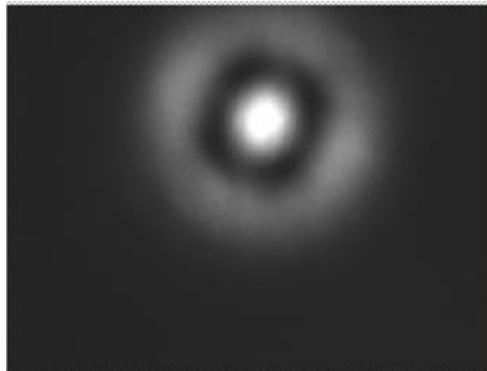
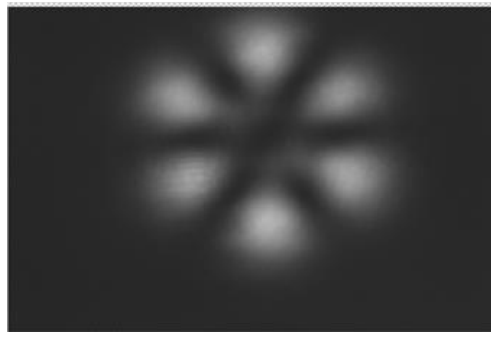
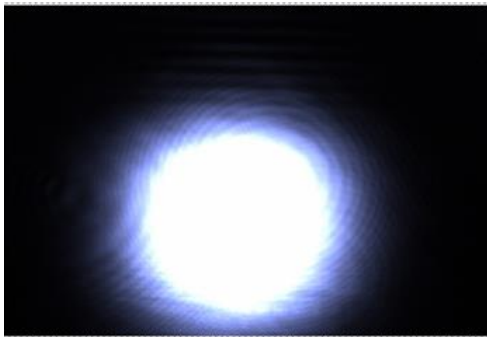
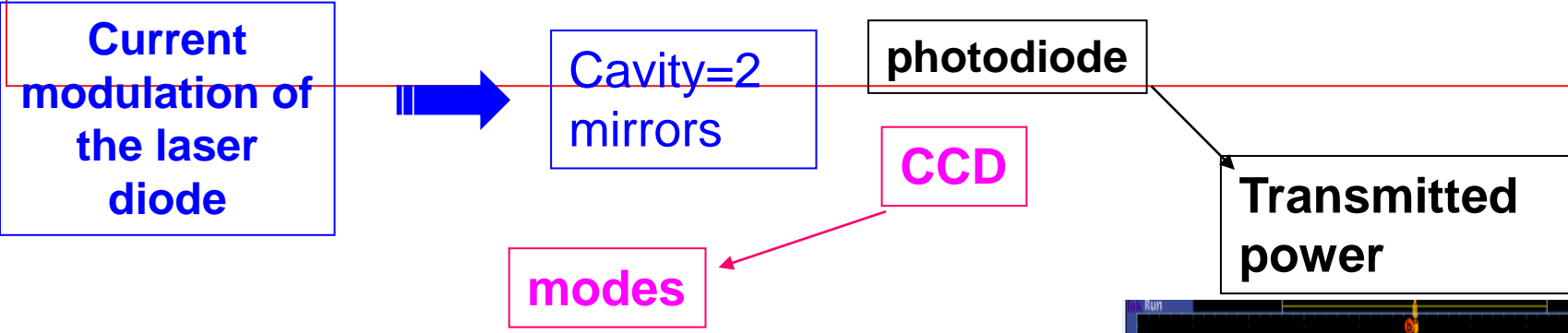


FIGURE 4.13 Laser Modes (a) An off-axis transverse mode is able to self-replicate after one round trip. (b) Wavefronts in a self-replicating wave (c) Four possible modes low order transverse cavity modes and their fields. (d) Intensity patterns in the modes of (c). (For rectangular symmetry.)

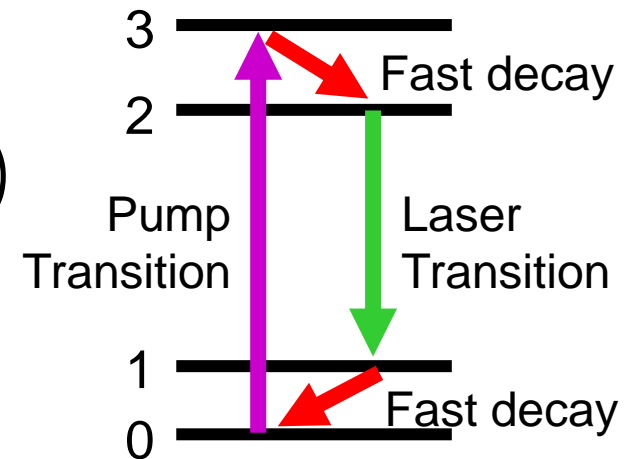


# Check of the laser diode operation: 1D cavity modes



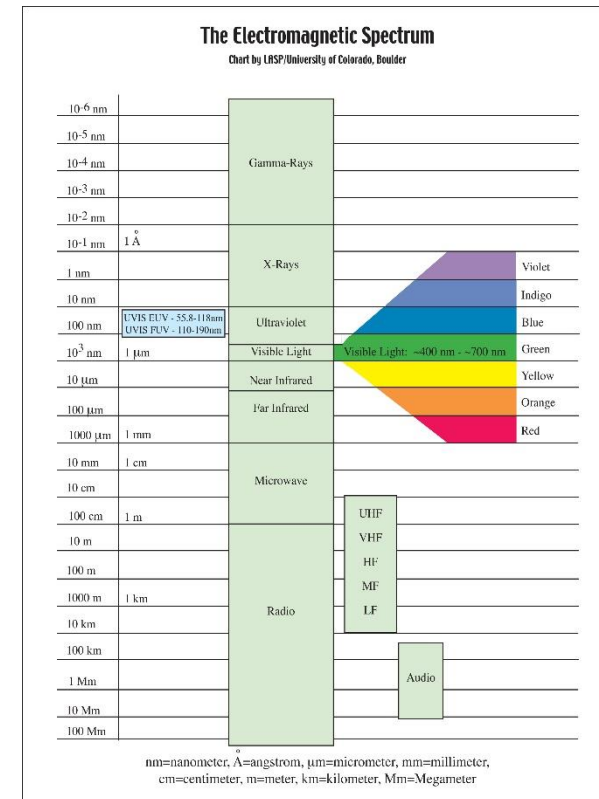
# Summary – Basic Laser

- Source light
- Reflective Mirrors (cavity)
- Gain Media
  - Energy Level Structure
  - Population Inversion



# Laser light properties

- Monochromatic
- Temporal and spatial coherence
- High light intensity
- Short Pulse duration (fsLaser)
- Spectra :
  - Far infrared (IR) – (10–1000 micro m)
  - Middle IR – ( 1–10 micro m)
  - Near IR –(0.7–1 micro m)
  - Visible (V) – (400–700nm)
  - Ultraviolet (UV) – (200–400nm)
  - Vacuum ultraviolet (VUV) – (100–200nm)
  - Extreme ultraviolet (EUV) – (10–100nm)
  - Soft X-ray – (20–30nm)



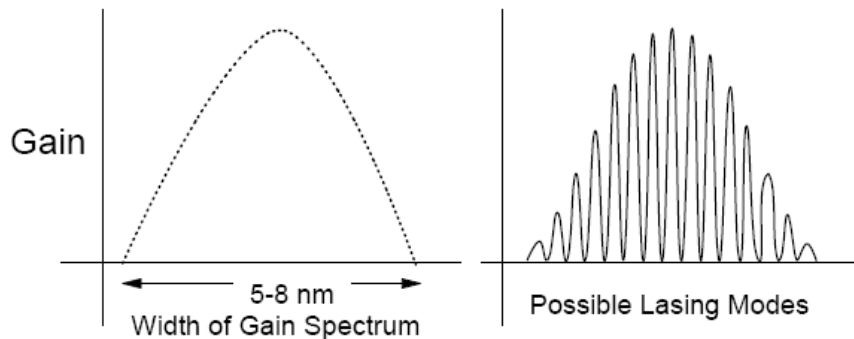


# Parametrii tehnici

- Spectral width
- Linewidth
- Coherence time and length
- Power
- Operating wavelength
- Wavelength (frequency) stability
- Switching time and modulation
- Tuning range and speed

# Spectral width (FWHM)–

It is a fact that most simple semiconductor lasers do not produce a single wavelength of light. They produce instead **a range of wavelengths**. This range of wavelengths is called the “spectral width” of the laser. This seems to contradict the basic principle of laser operation. However, it is not so. In a semiconductor laser, a mirrored cavity is used to build up the light. By mechanical necessity, **the cavity is long enough for several wavelengths to be produced**. It is interesting that these different wavelengths (modes) **are not produced simultaneously** – or **rather their strength varies widely**. So spectral width is usually quoted as the **FWHM (Full Width Half Maximum)**. FWHM is measured between the points on the curve where power has decayed to one half of the peak. Thus in some contexts it is also called the “3–dB point”.



## Importance:

1. FWHM high–the more dispersion the signal will suffer when travelling on the fibre
2. FWHM mic–maximize WDM channel
3. FWHM mic – efecte neliniare (SBS – stimulated brillouin scattering) nedorite
4. FWHM – efect asupra tehnicilor de modulatie

# Linewidth

A particular laser line is emitted at a very specific wavelength corresponding to one mode (light path) in the laser's cavity. Over time this wavelength varies somewhat around a **center wavelength** (the amount of variation is the linewidth)

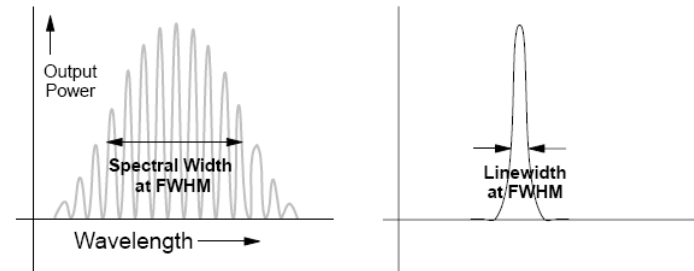
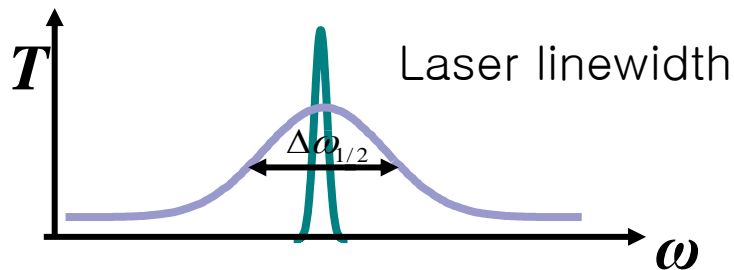


Figure 70. Spectral Width and Linewidth. These are usually measured as the width at half the maximum signal amplitude. That is at FWHM (Full Width Half Maximum).

Instead of producing a continuous range of wavelengths over their spectral width, semiconductor lasers produce a **series of "lines" at a number of discrete wavelengths**. Lines themselves **vary in width** (in different types of lasers) very significantly. The linewidth is inversely proportional to the coherence length of the laser.

<http://www.rp-photonics.com/linewidth.html>

# Temporal and spatial coherence (IBM)

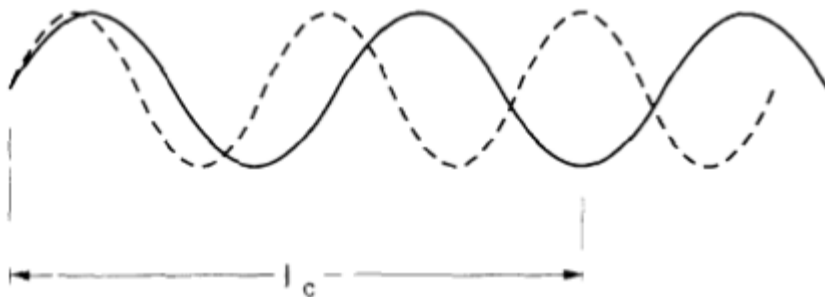
- The length of time that coherence is maintained is called the “coherence time”.
- The length that the signal could travel in a vacuum during that time is called the coherence length.
- Ex: LED – coherence time half a picosecond and its coherence length is around 15 microns  
LASER – good quality, narrow linewidth – coherence time of perhaps a microsecond and a coherence length of up to 200 meters.

$$\text{Length}_{\text{coherence}} = c \times \text{Time}_{\text{coherence}} = \frac{\lambda^2}{\Delta\lambda}$$

Where  $\Delta\lambda$  = Linewidth and  $\lambda$  = Centre Wavelength.

# Coherence

- Another important consideration in the study of lasers is the interaction of two electromagnetic waves that have **only slightly different frequencies (coerenta temporală)**, or that originate from points **only slightly separated spatially (coerenta spatială)** – for example, two closely located but separate laser beams or a single beam illuminating two closely positioned apertures. In such instances the two distinct waves or beams will interfere with each other to produce, in some cases, very dramatic effects.
- When the waves do not interfere – incoherent
- Există și parțial coerent – există o oarecare interferență



Coerenta temporală –  
Lungime de coerentă ( $l_c$ )

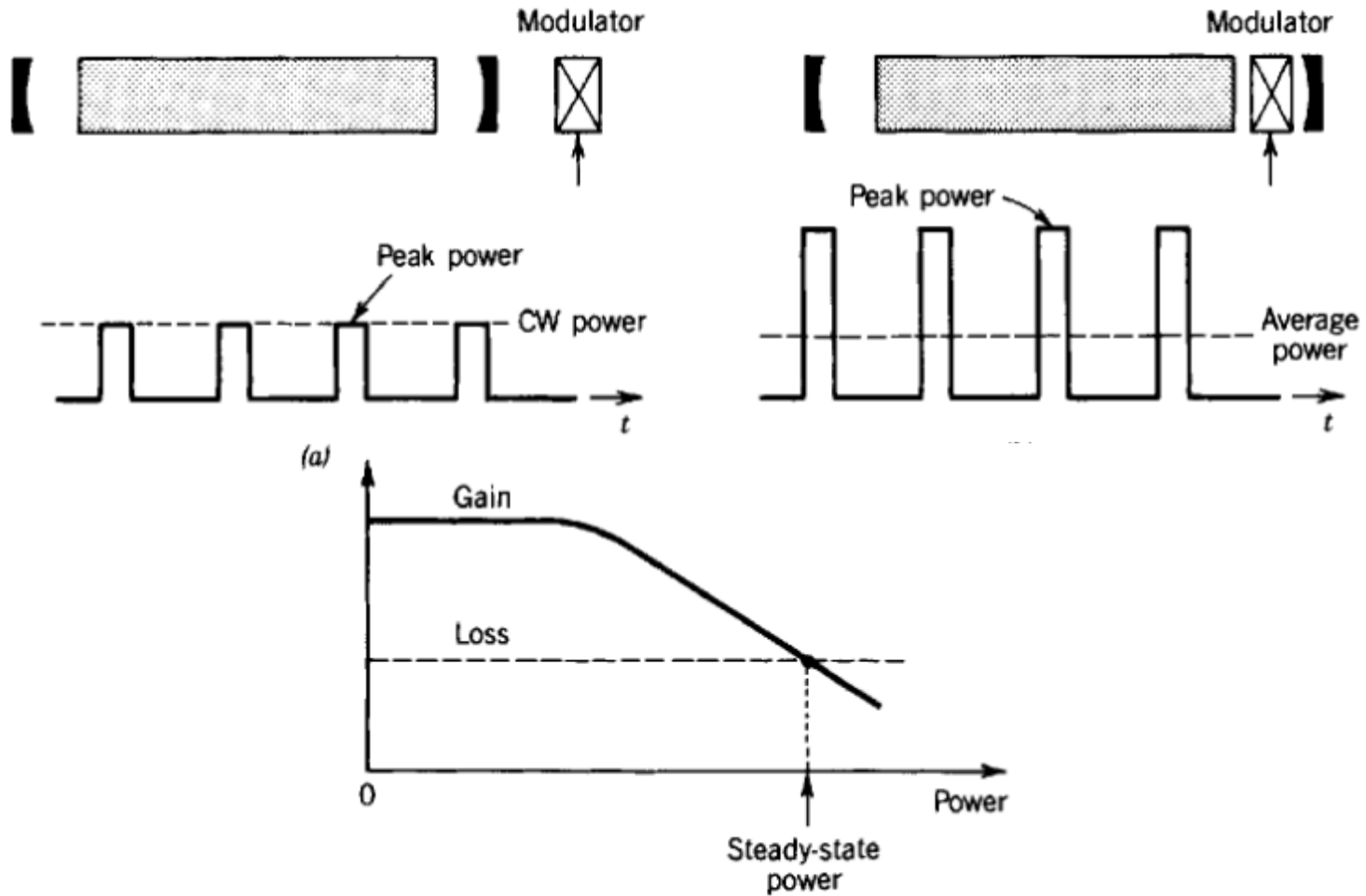


- Power
- Operating wavelength – material used for lasing and geometry of the laser cavity
- Wavelength (frequency) stability – wavelength varies with temperature  $n(t)$  – important in WDM techniques, each laser must keep within its allocated wavelength
- Switching time and modulation – how fast they can operate → techniques of modulation (OOK, FSK), either external modulator (external modulator to be placed into the light beam after it is generated)
- Tuning range and speed – systems WDM – switched between different wavelengths (channels). Tunable lasers are seldom capable of continuous tuning over an unbroken range of wavelengths. When they are tuned they “jump” from one wavelength to another (corresponding to the resonance modes of the laser cavity)

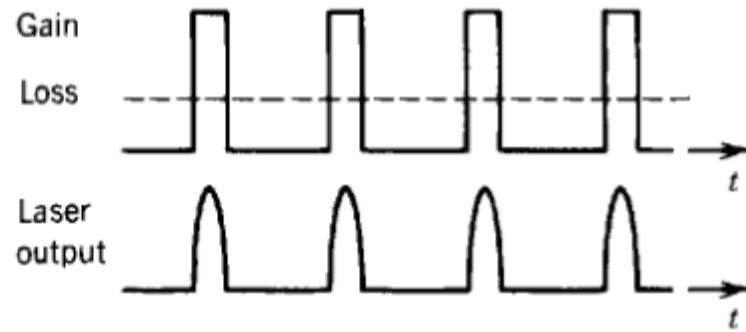
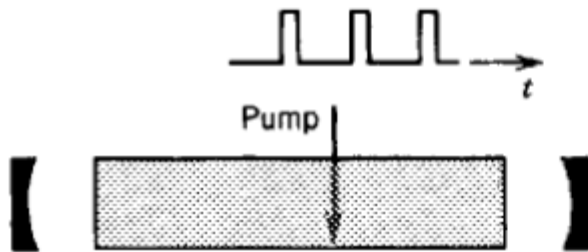
# Laser operation

- CW – continuu
  - Pulses
  
  - Intern cavity
  - Extern cavity
  
  - Below treshold
  - Just above treshold
  - Full power
- Laser types
    - gas laser
    - solid laser
    - semiconductor laser
    - dye laser

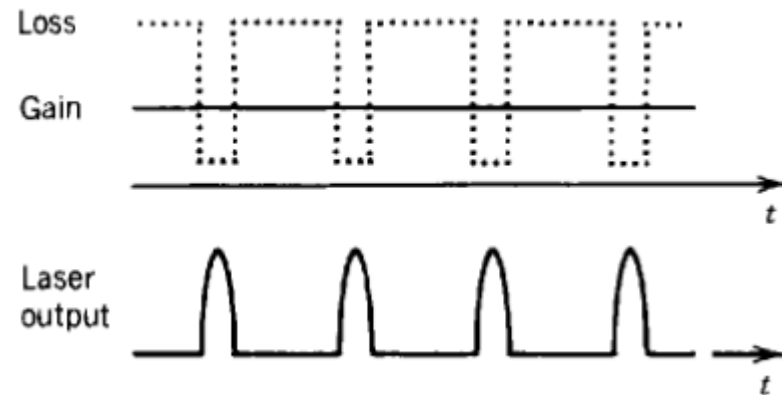
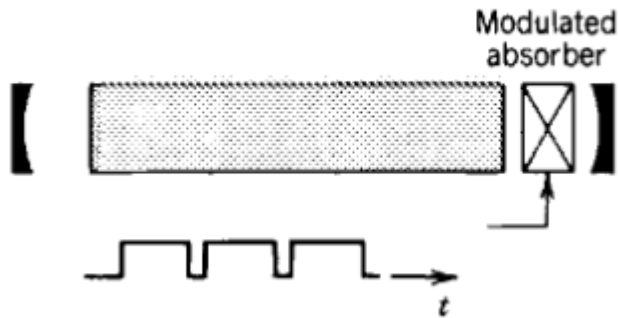
# Pulse lasers



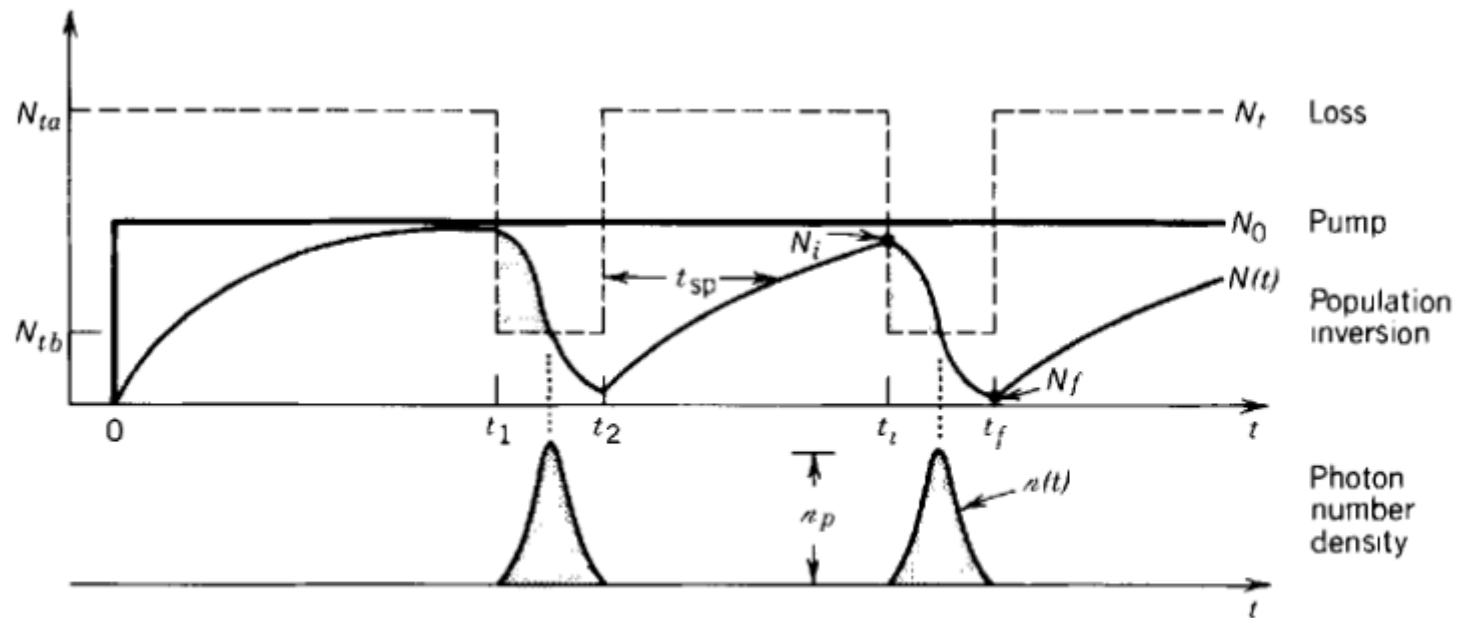
# Gain switching



# Q-switching

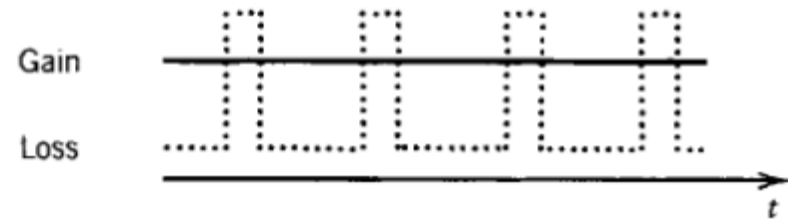


# Q-switching operating



**Figure 14.3-6** Operation of a  $Q$ -switched laser. Variation of the population threshold  $N_t$  (which is proportional to the resonator loss), the pump parameter  $N_0$ , the population difference  $N(t)$ , and the photon number  $n(t)$ .

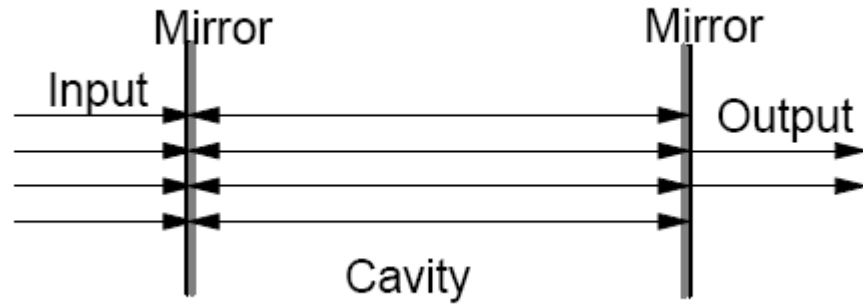
# Cavity dumping



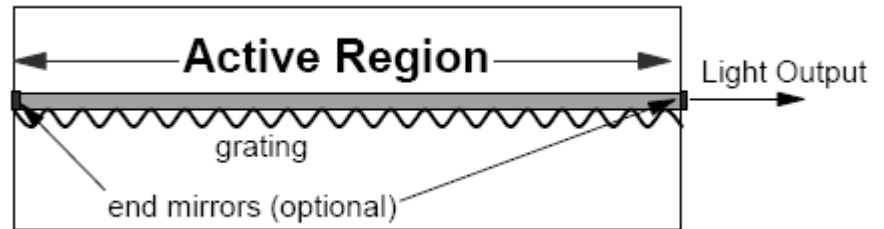
# Laser types (IBM)– Generating Pulses

- Semiconductor Laser diodes
- Fabry–Perrot
- DFB (distributed feedback laser)
- Q–switching
- Mode Locking
- DBR (distributed bragg reflector laser)
- Quantum–weels
- Tunable Laser (DBR)
- Multi–Wavelength
- VCSEL (Vertical cavity surface emitting lasers)
- Fibre ring Lasers
- Double pumping/free electrons

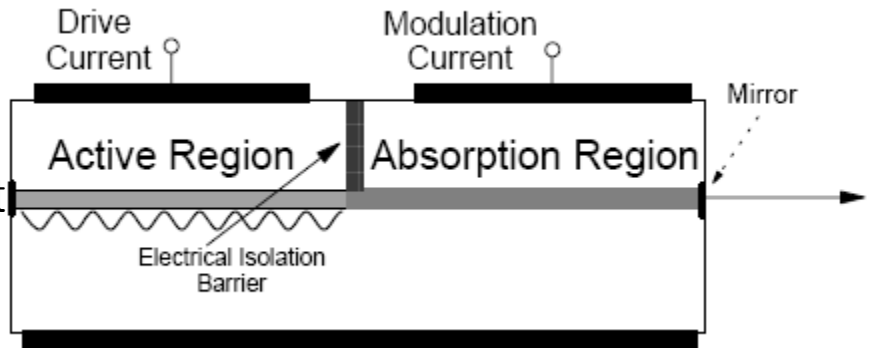
# Fabry Perot



DFB

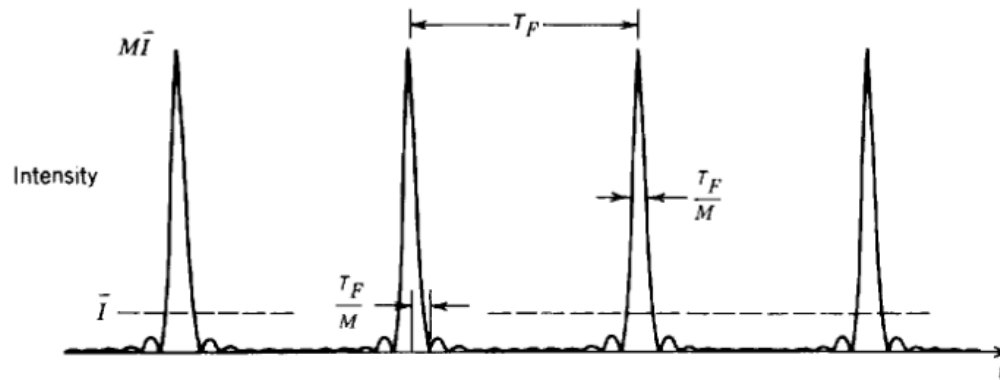


Q-switch =  
DFB cu modulator electro-abs in cavit

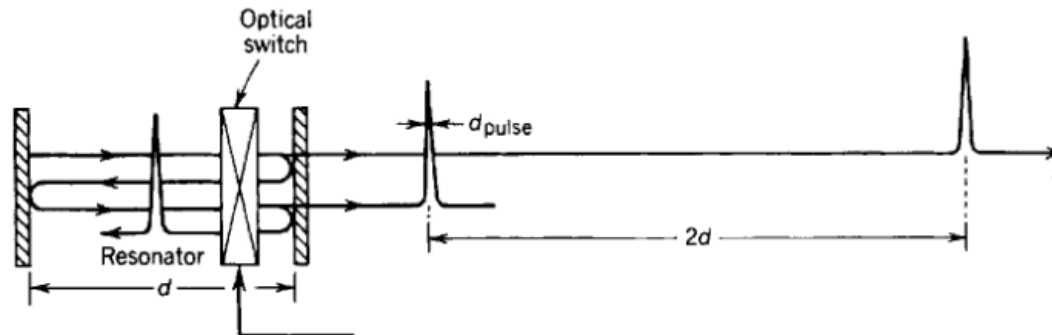




# Mode-locking

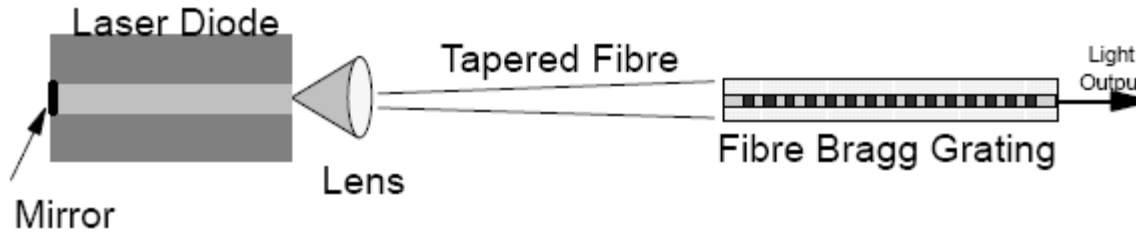
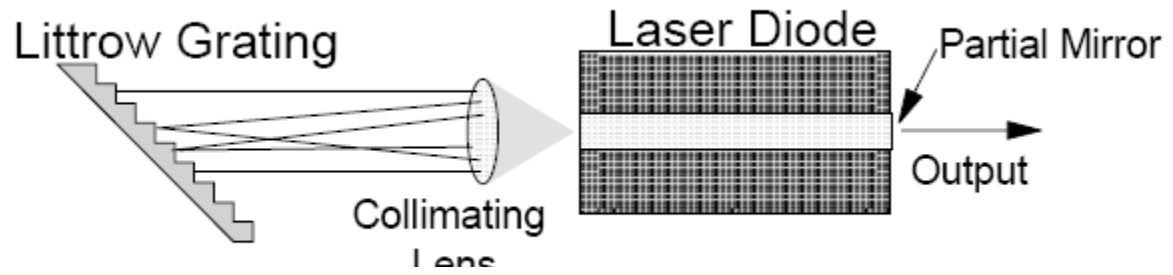


**Figure 14.3-9** Intensity of the periodic pulse train resulting from the sum of  $M$  laser modes of equal magnitudes and phases. Each pulse has a width that is  $M$  times smaller than the period  $T_F$  and a peak intensity that is  $M$  times greater than the mean intensity.

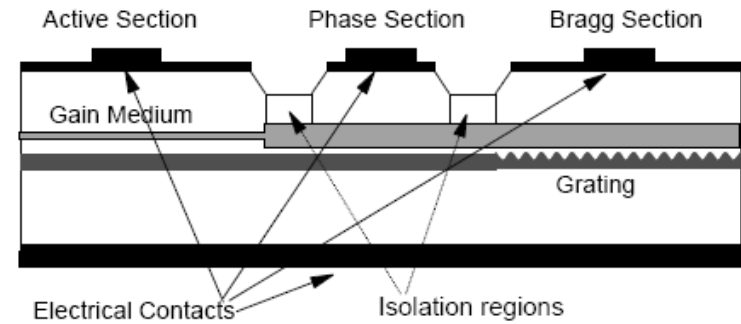
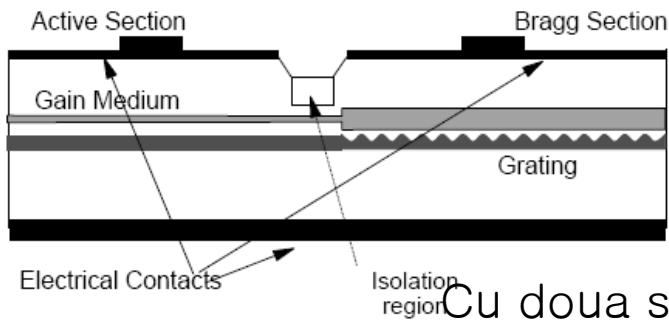


**Figure 14.3-10** The mode-locked laser pulse reflects back and forth between the mirrors of the resonator. Each time it reaches the output mirror it transmits a short optical pulse. The transmitted pulses are separated by the distance  $2d$  and travel with velocity  $c$ . The switch opens only when the pulse reaches it and only for the duration of the pulse. The periodic pulse train is therefore unaffected by the presence of the switch. Other wave patterns, however, suffer losses and are not permitted to oscillate.

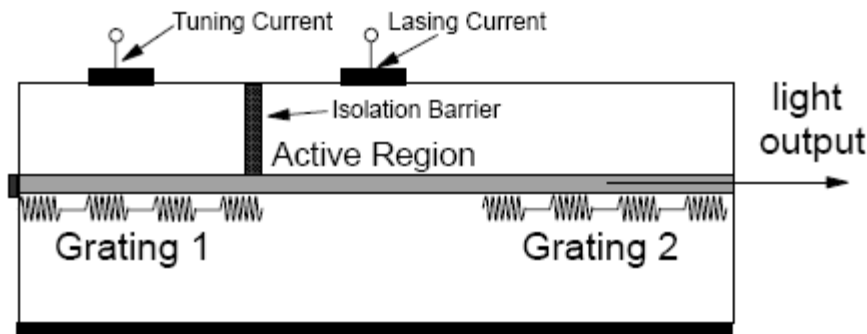
# DBR



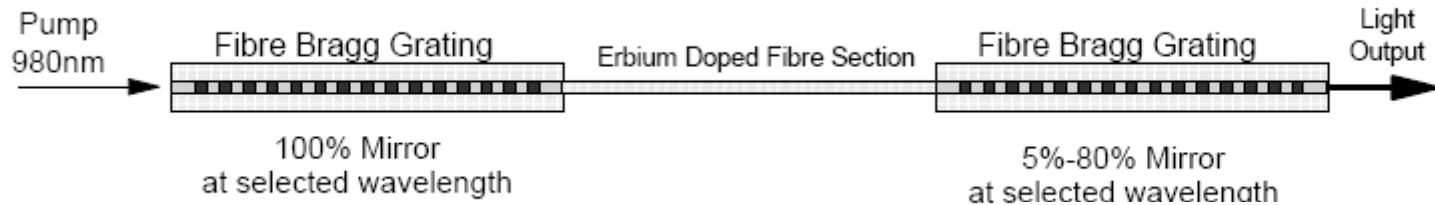
## Laseri acordabili



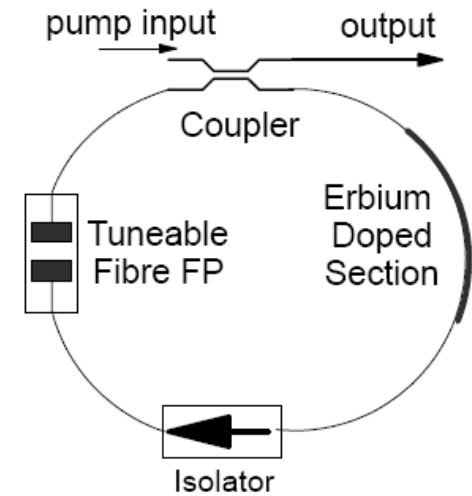
Cu doua si cu trei sectiuni



# In fiber



Ring



VCSEL

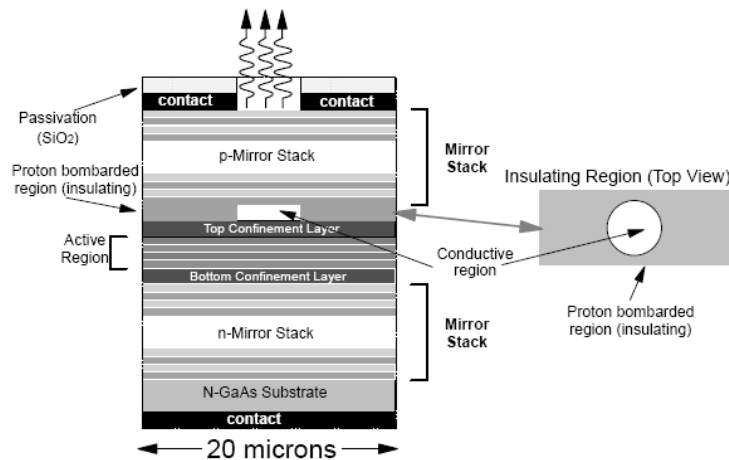


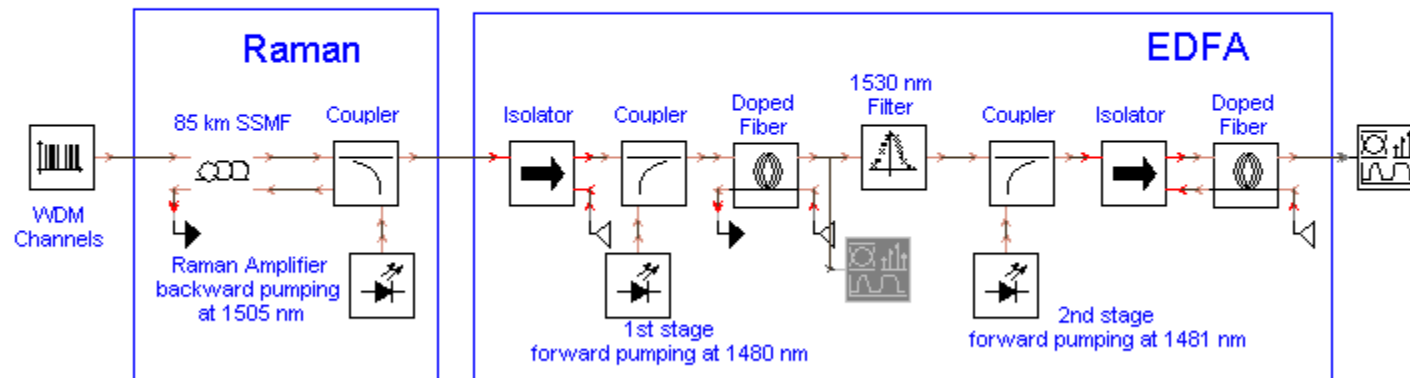
Figure 92. VCSEL Structure

# Fibra activa

- EDFA
- Raman

## Hybrid Distributed Raman (DRA) - EDFA Amplifier Link

Uses Raman amplification in a 85-km transmission fiber, followed by a 2-stage doped fiber amplifier. The 2-stage amplifier uses 1480-nm forward pumping in both stages, and includes a mid-stage gain flattening filter.



# LASER OSCILLATION CONDITION

## ■ Unity loop-gain condition

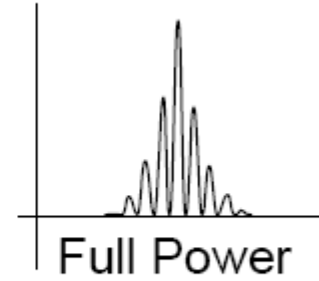
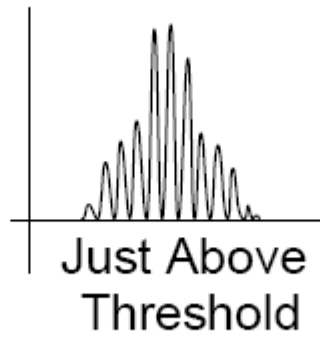
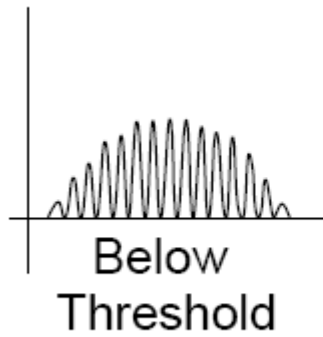
→ **threshold gain**

: required minimum gain for laser action  
and the gain under steady state laser operation  
(Amplification = Loss)

## ■ Population inversion

: necessary but not sufficient condition for laser action  
(additional gain needed to overcome the loss)

# Operates



# LASER OSCILLATION CONDITION

## ■ Threshold condition

□ round trip gain (or loop-gain)

□  $G = \frac{\textit{irradiance after a round trip}}{\textit{initial irradiance}}$

■  $G > 1$  : oscillation grows – initial stage of the laser action

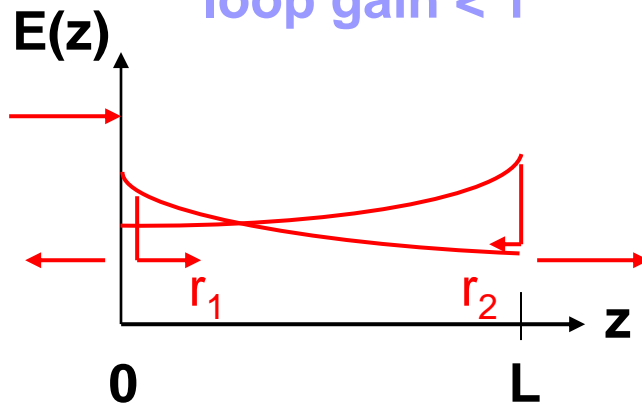
■  **$G = 1$  : threshold condition – steady oscillation**

■  $G < 1$  : oscillation die out

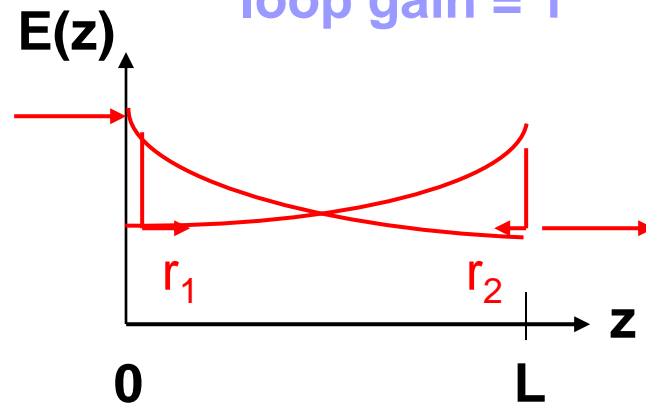
# CW LASER OSCILLATION CONDITION

## Oscillation Condition: Threshold Gain & Lasing Wavelength

Below threshold  
loop gain < 1



At the threshold  
loop gain = 1



Unity loop gain

$$r_1 r_2 \exp[(g - \alpha_i)L] \exp(j4\pi nL/\lambda_0) = 1$$

Threshold condition

$$g_{th} = \alpha_i + (1/L) \ln(1/r_1 r_2)$$

$$\lambda_{0,m} = n L / 2 m$$



# CW LASER OSCILLATION CONDITION

## ■ Laser losses

- transmission at the mirrors → output : mirror loss  
→ the other mirror highly reflective
- absorption and scattering at the mirrors
- diffraction loss at the laser mirrors due to the finite size of the mirrors  
→ part of radiation spread out beyond the mirror edge  
→ use of concave mirrors to reduce the diffraction losses
- absorption in the laser medium by transitions other than the desired one

# CW LASER OSCILLATION CONDITION

## ■ Unity loop-gain condition

→ **threshold gain**

: required minimum gain for laser action  
and the gain under steady state laser operation  
(Amplification = Loss)

## ■ Population inversion

: necessary but not sufficient condition for laser action  
(additional gain needed to overcome the loss)

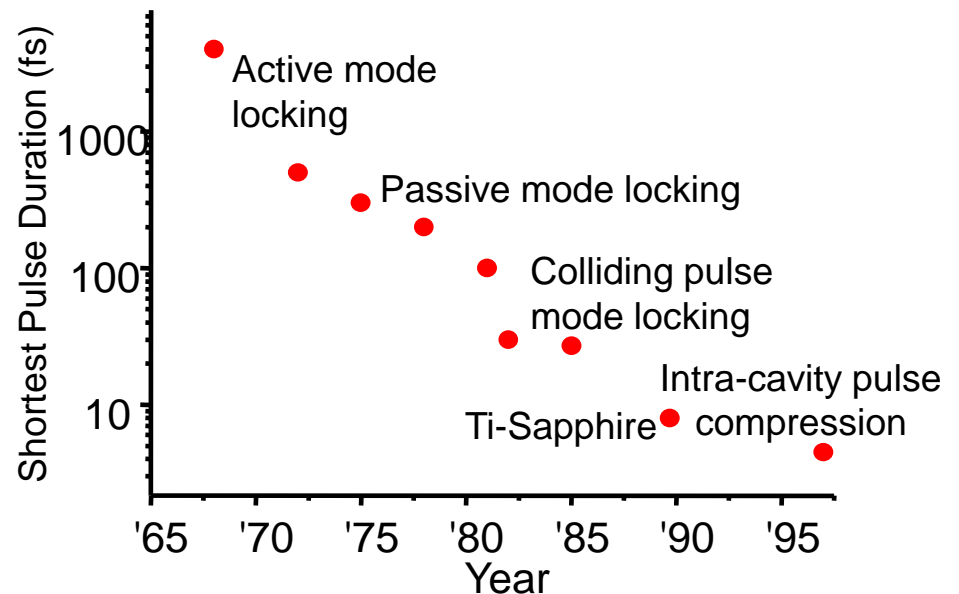
효과적인 population inversion을 위해선 4-level system이 적합함

# Mode-Locking Methods

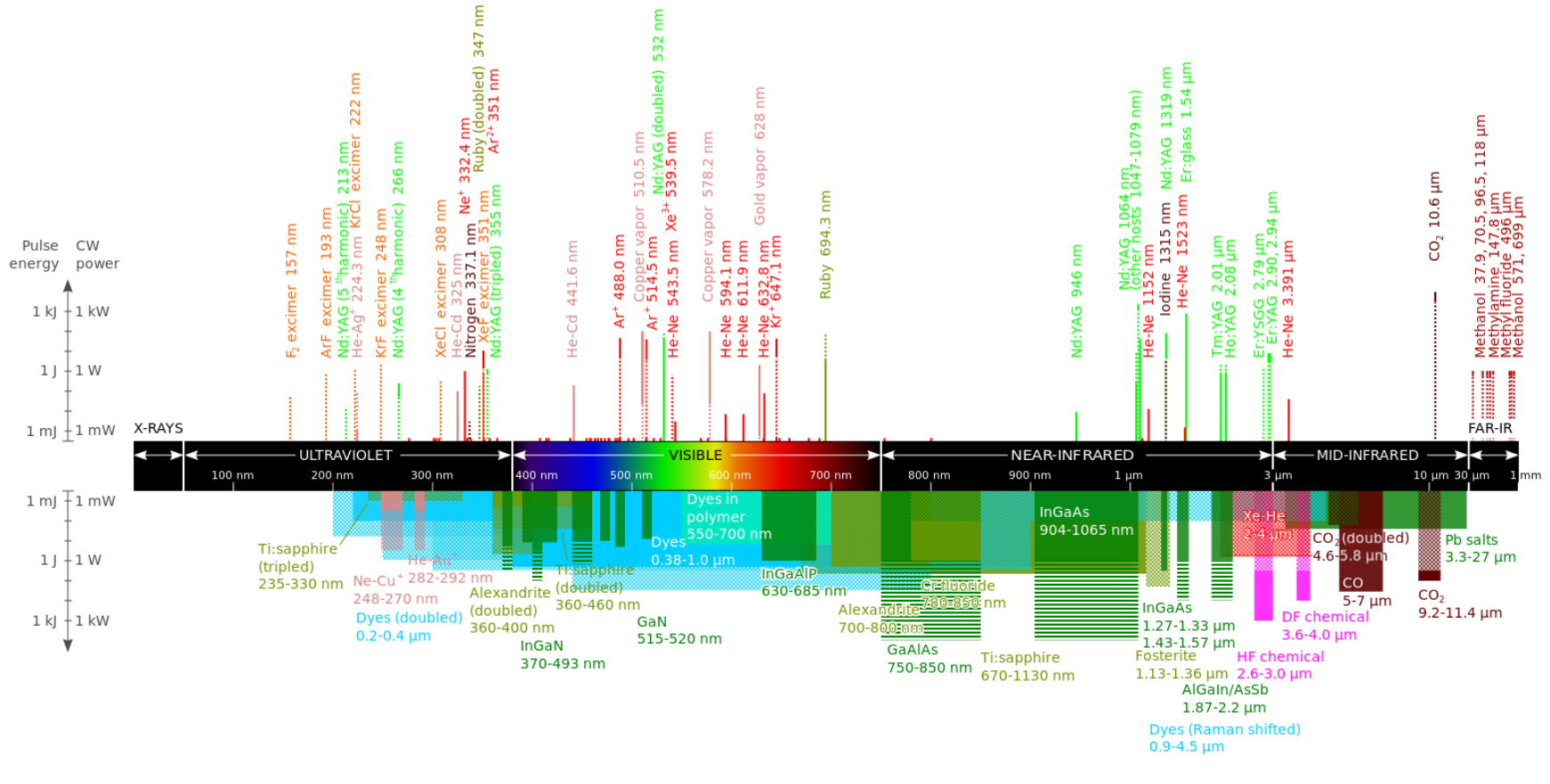
- Active – Mechanical Shutters
  - Acousto-Optic Switches (low gain lasers)
  - Synchronous Pumping

- Passive

- Colliding Pulse
- Additive Pulse
- Kerr Lens



# Wikipedia – tipuri de laseri



# Laser types – Examples

## Typical Helium–Neon Laser Parameters

Laser wavelengths ( $\lambda_{ul}$ )	632.8 nm	543.5 nm
Laser transition probability ( $A_{ul}$ )	$3.4 \times 10^6/\text{s}$	$2.83 \times 10^5/\text{s}$
Upper laser level lifetime ( $\tau_u$ )	$3 \times 10^{-8}$ s	
Stimulated emission cross section ( $\sigma_{ul}$ )	$3 \times 10^{-7}$ m <sup>2</sup>	$2 \times 10^{-18}$ m <sup>2</sup>
Spontaneous emission linewidth and gain bandwidth, FWHM ( $\Delta\nu_{ul}$ )	$1.5 \times 10^9$ Hz	$1.5 \times 10^9$ Hz (Doppler)
Inversion density ( $\Delta N_{ul}$ )	$5 \times 10^{15}/\text{m}^3$	
Small-signal gain coefficient ( $g_0$ )	0.15/m	
Laser gain-medium length ( $L$ )	0.1–1.0 m	
Single-pass gain ( $e^{\sigma_{ul}\Delta N_{ul}L}$ )	1.015–1.16	
Gas pressure	2.5 Torr	
Gas mixture	He : Ne at 5 : 1	
Index of refraction of gain medium	$\approx 1.0$	
Pumping method	electrical discharge	
Electron temperature	15,000–20,000 K	
Gas temperature	400 K	
Mode of operation	cw	
Output power	0.5–100 mW	
Mode	TEM <sub>00</sub>	

## Typical Argon Ion Laser Parameters

Laser wavelengths ( $\lambda_{ul}$ ) most often used	488.0 nm	514.5 nm
Laser transition probability ( $A_{ul}$ )	$7.8 \times 10^7/\text{s}$	
Upper laser level lifetime ( $\tau_u$ )	$1.00 \times 10^{-8}$ s	
Stimulated emission cross section ( $\sigma_{ul}$ )	$2.6 \times 10^{-16}$ m <sup>2</sup>	
Spontaneous emission linewidth and gain bandwidth, FWHM ( $\Delta\nu_{ul}$ )	$2.7 \times 10^9$ Hz	
Inversion density ( $\Delta N_{ul}$ )	$2 \times 10^{15}/\text{m}^3$	
Small-signal gain coefficient ( $g_0$ )	0.5/m	
Laser gain-medium length ( $L$ )	0.1–1.0 m	
Single-pass gain ( $e^{\sigma_{ul}\Delta N_{ul}L}$ )	1.05–1.65	
Gas pressure	0.1 Torr or less in bore region	
Index of refraction of gain medium	$\approx 1.0$	
Pumping method	electrical discharge	
Electron temperature	20,000–30,000 K	
Gas temperature	1,200°C	
Mode of operation	cw	
Output power	100 mW to 50 W	
Mode	TEM <sub>00</sub> or multi-mode	

**Typical Helium-Cadmium Laser Parameters**

Laser wavelengths ( $\lambda_{ul}$ )	441.6 nm	353.6 nm	325.0 nm
Laser transition probability ( $A_{ul}$ )	$1.4 \times 10^6/s$	$1.6 \times 10^5/s$	$7.8 \times 10^5/s$
Upper laser level lifetime ( $\tau_u$ )	$7.1 \times 10^{-7}$ s ( $^2D_{5/2}$ ), $1.1 \times 10^{-6}$ s ( $^2D_{3/2}$ )		
Stimulated emission cross section ( $\sigma_{ul}$ )	$9 \times 10^{-18}$ m <sup>2</sup>		
Spontaneous emission linewidth and gain bandwidth, FWHM ( $\Delta\nu_{ul}$ )	$1.1 \times 10^9/s$	$1.4 \times 10^9/s$	$1.5 \times 10^9/s$
Inversion density ( $\Delta N_{ul}$ )	$4 \times 10^{16}/m^3$		
Small-signal gain coefficient ( $g_0$ )	0.36/m		
Laser gain-medium length ( $L$ )	0.25–1.5 m		
Single-pass gain ( $e^{\sigma_{ul}\Delta N_{ul}L}$ )	1.09–1.72		
Gas pressure	5–10 Torr He		
Gas mixture	He : Cd at 100 : 1		
Index of refraction of gain medium	$\approx 1.0$		
Operating temperature	tube bore 350°C, Cd 260°C		
Pumping method	electrical discharge		
Electron temperature	15,000–20,000 K		
Gas temperature	300°C		
Mode of operation	cw		
Output power	10–200 mW		
Mode	TEM <sub>00</sub> or multi-mode		

**TABLE 14-11**

**Typical Free-Electron Laser Parameters**

Laser wavelengths ( $\lambda_{ul}$ )	2.48 nm to 8 mm
Fractional laser bandwidth	$10^{-3}$ to $10^{-7}$
Gain per pass	1–300%
Laser gain-medium length ( $L$ )	1–25 m
Pumping method	high-energy electron beam
Electron beam peak current	0.1–800 A
Electron beam energy	200 kV to 1 GeV
Electron beam pulse length	2 ps to cw
Undulator magnet period	5 mm to 0.2 m
Magnetic field strength	0.02–1.0 T
Output power	up to 1 GW (pulsed), up to 10 W (cw)
Mode	TEM <sub>00</sub>

**TABLE 14-4**

**Typical Copper Vapor Laser Parameters**

Laser wavelengths ( $\lambda_{ul}$ )	510.5 nm	578.2 nm
Laser transition probability ( $A_{ul}$ )	$2 \times 10^6/s$	$1.65 \times 10^6/s$
Upper laser level lifetime ( $\tau_u$ )	$5 \times 10^{-7}$ s	$6.1 \times 10^{-7}$ s
Stimulated emission cross section ( $\sigma_{ul}$ )	$8.6 \times 10^{-18}$ m <sup>2</sup>	$1.25 \times 10^{-17}$ m <sup>2</sup>
Spontaneous emission linewidth and gain bandwidth, FWHM ( $\Delta\nu_{ul}$ )	$2.3 \times 10^9$ Hz (Doppler broadening)	
Inversion density ( $\Delta N_{ul}$ )	$8 \times 10^{17}/m^3$	
Small-signal gain coefficient ( $g_0$ )	6.9/m	
Laser gain-medium length ( $L$ )	1.0–2.0 m	
Single-pass gain ( $e^{\sigma_{ul}\Delta N_{ul}L}$ )	$10^3$ – $10^6$	
Gas pressure	40 Torr Ne, 0.1–1.0 Torr Cu vapor	
Gas mixture	Ne : Cu at 400 : 1 to 40 : 1	
Index of refraction of gain medium	$\approx 1.0$	
Pumping method	electrical discharge	
Electron temperature	10,000–15,000 K	
Gas temperature	1,500°C	
Mode of operation	pulsed	
Output power	1 MW/pulse, 20-kHz rep. rate	

**Mode**

Diode-Pumped Solid-State Lasers

Wavelength	Power	Pulse duration	Repetition rate	Applications
<i>Q-Switched Lasers</i>				
1,320 nm	0.4–1.0 W	5–20 ns	10–20 kHz	memory repair
1,064 nm	1–35 W	5–100 ns	1–100 kHz	resistor trimming, memory repair, marking, solar cell scribing, disk texturing, diamond cutting
532 nm	0.5–20 W	5–70 ns	1–50 kHz	marking, PCB structuring, drilling, cutting
355 nm	0.2–10 W	5–50 ns	15–100 kHz	via hole drilling, stereolithography, silicon marking, silicon dicing
266 nm	0.5–2.0 W	5–30 ns	15–100 kHz	drilling, marking, inspection, wafer processing
<i>Mode-Locked Lasers</i>				
800 nm	0.5–2 W	100 fs	80 MHz	multiphoton imaging, thin film metrology, optical coherence tomography
800 nm	0.5–1.5 W	100 fs	1–5 kHz	machining of nozzles, photo mask repair
355 nm	0.4–4 W	10 ps	80 MHz	PCB production, printing, FBG production, cutting of foils
<i>cw Lasers</i>				
1,064 nm	5–15 W	0.1–100 $\mu$ s	5–40 MHz	printing
532 nm	2–10 W	N/A	N/A	wafer inspection, disk texturing, image recording, medical
266 nm	0.2–0.5 W	N/A	N/A	wafer inspection, FBG production, DVD disk mastering